

Practice: 317 - Composting Facility

Scenario: #1 - Bins, wood or concrete walls on concrete slab

Scenario Description:

The composting facility, with concrete under bins, is installed to address water quality concerns and disease vectors resulting from improper waste disposal by providing a dedicated facility for storage and treatment, and by creating a compost product that can be used in multiple ways including land application for enrichment of crop ground. All animal mortality composting shall be done using Practice Standard 316 - Animal Mortality Facility.

Potential Associated Practices: Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Diversion (362), Pipeline (516), Subsurface Drain (606), Heavy Use Area Protection (561), Roofs and Covers (367), Roof Runoff Structure (558), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Underground Outlet (620) and Vegetative Treatment Area (635).

Before Situation:

Manure and other agricultural by-products are not being utilized or controlled in an environmentally safe manner. The wastes are either accumulating at the source, or other location, or are being transported but not properly utilized or disposed. This situation poses an environmental threat of excessive nutrients, organics, and pathogens being transported into surface and groundwaters, in addition to the use of excessive amounts of fertilizers.

After Situation:

Manure, litter and other agricultural by-products are being controlled, by the collection at the source, and stored properly, at an environmentally suitable location, until such time that they are disposed of or utilized in a proper manner, typically in accordance with a nutrient management plan.

The typical composter is designed to handle organic material from a 4 house poultry operation containing 20,000 4 lbs birds in each house. The facility will be installed on a 12' X 32' concrete pad with 4 primary bins (6' (L) x 8' (W) x 5' (H)) and one long secondary bin (6' x 32' x 5') on the back side of the primary bins. Typical bin wall consists of 1' concrete curb and 4' of treated lumber. Site preparation includes topsoil removal (0.5'), installing 4" of gravel, setting posts, installing concrete slab (5") and curbing and installing wooden walls.

Scenario Feature Measure: Total Bin Capacity

Scenario Unit: Square Foot

Scenario Typical Size: 576

Scenario Cost: \$7,716.72

Scenario Cost/Unit: \$13.40

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Skidsteer, 80 HP	933	Skidsteer loader with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$42.21	4	\$168.84
Auger, Post driver attachment	934	Auger or post driver attachment to a tractor or skidsteer. Does not include power unit. Labor not included.	Hour	\$8.18	4	\$32.72
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.30	10.7	\$24.61
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	1.5	\$736.92
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	9	\$2,055.51
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$155.49	2	\$310.98

Labor

Labor

Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$24.50	4	\$98.00
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$22.96	80	\$1,836.80

Materials

Lumber, planks, posts and timbers, treated	1609	Treated dimension lumber with nominal thickness greater than 2". Includes lumber and fasteners. Does not include labor.	Board Foot	\$1.70	384	\$652.80
Dimension Lumber, Treated	1044	Treated dimension lumber with nominal thickness equal or less than 2". Includes lumber and fasteners	Board Foot	\$0.83	992	\$823.36
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	7	\$245.56

Mobilization

Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	2	\$139.26
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	1	\$252.16

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Scenario: #2 - Composter, Windrow, compacted earth floor

Scenario Description:

The composting facility is installed to address water quality concerns and disease vectors resulting from improper waste disposal by providing a dedicated facility for storage and treatment, and by creating a compost product that can be used in multiple ways including land application for enrichment of crop ground. This scenario is applicable when geological, soil, and climate conditions are appropriate for earth floors and are allowed by state and local regulations. All animal mortality composting shall be done using Practice Standard 316 - Animal Mortality Facility.

Potential Associated Practices: Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Diversion (362), Pipeline (516), Subsurface Drain (606), Heavy Use Area Protection (561), Roofs and Covers (367), Roof Runoff Structure (558), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Underground Outlet (620) and Vegetative Treatment Area (635).

Before Situation:

Manure and other agricultural by-products are not being utilized or controlled in an environmentally safe manner. The wastes are either accumulating at the source, or other location, or are being transported but not properly utilized or disposed. This situation poses an environmental threat of excessive nutrients, organics, and pathogens being transported into surface and groundwaters, in addition to the use of excessive amounts of fertilizers.

After Situation:

Manure and other agricultural by-products are being controlled, by the collection at the source, and stored temporarily, at an environmentally suitable location, until such time that they are disposed of or utilized in a proper manner, typically in accordance with a nutrient management plan. This is incorporated as part of the overall waste management system meeting the National Engineering Handbook (NEH), Part 651, Agricultural Waste Management Field Handbook (AWMFH) that has been developed to also account for end use of the product from the composting facility.

This scenario consists of removing and compacting back into place the top 1' of soil to create a compacted, impervious earthen floor to act as a working area to compost organic material in a static pile, windrow, that has sufficient carbon based bulking material to allow natural aeration. Piles typically turned at least once to go into another heat cycle prior to final disposal, typically land application. Typical pad 90' x 363' (3/4 acre) on an improved compacted earthen surface. Include sufficient area for processing equipment access. Single piles or windrows to minimize runoff. Site to be located out of drainage areas, off-site water diverted and any runoff to spread out into a grassed area or vegetated treatment area as per regulations. Site preparation includes removal and re-compaction of top 1' of material.

Scenario Feature Measure: Square Foot Floor Area

Scenario Unit: Square Foot

Scenario Typical Size: 32,670

Scenario Cost: \$10,929.38

Scenario Cost/Unit: \$0.33

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Excavation, common earth, large equipment, 150 ft	1223	Bulk excavation of common earth including sand and gravel with dozer >100 HP with average push distance of 150 feet. Includes equipment and labor.	Cubic Yard	\$3.55	1210	\$4,295.50
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	1210	\$5,166.70
Mobilization						
Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	2	\$962.86
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	2	\$504.32

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Scenario: #3 - Composter, Windrow, gravel surface

Scenario Description:

The composting facility is installed to address water quality concerns and disease vectors resulting from improper waste disposal by providing a dedicated facility for storage and treatment, and by creating a compost product that can be used in multiple ways including land application for enrichment of crop ground. This scenario is applicable when geological, soil, climate conditions or state and local regulations prohibit the use of an earthen surface, but does not require a hard working surface such as concrete. All animal mortality composting shall be done using Practice Standard 316 - Animal Mortality Facility.

Potential Associated Practices: Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Diversion (362), Pipeline (516), Subsurface Drain (606), Heavy Use Area Protection (561), Roofs and Covers (367), Roof Runoff Structure (558), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Underground Outlet (620) and Vegetative Treatment Area (635).

Before Situation:

Manure and other agricultural by-products are not being utilized or controlled in an environmentally safe manner. The wastes are either accumulating at the source, or other location, or are being transported but not properly utilized or disposed. This situation poses an environmental threat of excessive nutrients, organics, and pathogens being transported into surface and groundwaters, in addition to the use of excessive amounts of fertilizers.

After Situation:

Manure and other agricultural by-products are being controlled, by the collection at the source, and stored properly, at an environmentally suitable location, until such time that they are disposed of or utilized in a proper manner, typically in accordance with a nutrient management plan. This is incorporated as part of the overall waste management system meeting the National Engineering Handbook (NEH), Part 651, Agricultural Waste Management Field Handbook (AWMFH) that has been developed to also account for end use of the product from the composting facility.

This scenario consists of installing a gravel pad over impervious soil to act as a working area to compost organic material in a static pile, windrow, that has sufficient carbon based bulking material to allow natural aeration. Piles typically turned at least once to go into another heat cycle prior to final disposal, typically land application. Typical pad 90' x 363' (3/4 acre) on an improved gravel surface. Sub base material sufficiently compacted or improved. Include sufficient area for processing equipment access. Single piles or windrows to minimize runoff. Site to be located out of drainage areas, off-site water diverted and any runoff to spread out into a grassed area or vegetated treatment area as per regulations. Site preparation includes topsoil removal (0.5'), excavation and re-compaction of subsoil (1'), placement of geosynthetic material, and installing 6" of compacted gravel.

Scenario Feature Measure: Square Foot Floor Area

Scenario Unit: Square Foot

Scenario Typical Size: 32,670

Scenario Cost: \$42,627.07

Scenario Cost/Unit: \$1.30

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Geotextile, woven	42	Woven Geotextile Fabric. Includes materials, equipment and labor	Square Yard	\$2.43	3630	\$8,820.90
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	1210	\$5,166.70
Excavation, common earth, large equipment, 150 ft	1223	Bulk excavation of common earth including sand and gravel with dozer >100 HP with average push distance of 150 feet. Includes equipment and labor.	Cubic Yard	\$3.55	1815	\$6,443.25
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	605	\$21,223.40
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	1	\$252.16

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	1	\$481.43
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	1	\$169.60
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	1	\$69.63

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Scenario: #4 - Composter, Windrow, concrete pads, curbs

Scenario Description:

The composting facility is installed to address water quality concerns and disease vectors resulting from improper waste disposal by providing a dedicated facility for storage and treatment, and by creating a compost product that can be used in multiple ways including land application for enrichment of crop ground. This scenario is applicable when geological, soil, climate conditions or state and local regulations prohibit the use of an earthen surface, and requires a hard working surface such as concrete. All animal mortality composting shall be done using Practice Standard 316 - Animal Mortality Facility.

Potential Associated Practices: Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Diversion (362), Pipeline (516), Subsurface Drain (606), Heavy Use Area Protection (561), Roofs and Covers (367), Roof Runoff Structure (558), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Underground Outlet (620) and Vegetative Treatment Area (635).

Before Situation:

Manure and other agricultural by-products are not being utilized or controlled in an environmentally safe manner. The wastes are either accumulating at the source, or other location, or are being transported but not properly utilized or disposed. This situation poses an environmental threat of excessive nutrients, organics, and pathogens being transported into surface and groundwaters, in addition to the use of excessive amounts of fertilizers.

After Situation:

Manure and other agricultural by-products are being controlled, by the collection at the source, and stored properly, at an environmentally suitable location, until such time that they are disposed of or utilized in a proper manner, typically in accordance with a nutrient management plan. This is incorporated as part of the overall waste management system meeting the National Engineering Handbook (NEH), Part 651, Agricultural Waste Management Field Handbook (AWMFH) that has been developed to also account for end use of the product from the composting facility.

This scenario consists of installing 6 inches concrete pad with curbs (8" x 12") over compacted gravel to act as a working area to compost organic material in a static pile, windrow, that has sufficient carbon based bulking material to allow natural aeration. Typical reinforced concrete pad is 90' x 263' or 32,670 square feet. Piles typically turned at least once to go into another heat cycle prior to final disposal, typically land application. Sub base consists of compacted gravel. Include sufficient area for processing equipment access. Single piles or windrows to minimize runoff. Site to be located out of drainage areas, off-site water diverted and any runoff to spread out into a grassed area or vegetated treatment area as per regulations. Site preparation includes topsoil removal (0.5'), placement of compacted gravel (4"), and installing 6" of reinforced concrete.

Scenario Feature Measure: Square Foot Floor Area

Scenario Unit: Square Foot

Scenario Typical Size: 32,670

Scenario Cost: \$176,824.46

Scenario Cost/Unit: \$5.41

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	605	\$138,175.95
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	20	\$9,825.60
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	605	\$2,583.35
Excavation, common earth, large equipment, 150 ft	1223	Bulk excavation of common earth including sand and gravel with dozer >100 HP with average push distance of 150 feet. Includes equipment and labor.	Cubic Yard	\$3.55	1210	\$4,295.50

Materials

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	605	\$21,223.40
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Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	1	\$481.43
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	1	\$69.63
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	1	\$169.60