

Practice: 632 - Waste Separation Facility

Scenario: #1 - Mechanical Separation Facility, 150 AU or less

Scenario Description:

A small mechanical separation facility to partition solids, liquids, and/or associated nutrients from animal waste streams. The partitioning of the previously mentioned components facilitates the protection of air and water quality, protects animal health, and improves the management of an animal waste management system. Mechanical separators may include, but are not limited to: static inclined screens, vibratory screens, rotating screens, centrifuges, screw or roller presses, or other systems.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Amendments for the Treatment of Agricultural Waste (591), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), Roofs and Covers (367) and Waste Treatment (629).

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

One small mechanical separation facility (a screw press) installed at livestock facility before storage or treatment or after treatment, for example, after an anaerobic digester. Part of an animal waste management system.

Scenario Feature Measure: Item

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$34,019.40

Scenario Cost/Unit: \$34,019.40

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-place as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	10	\$2,283.90
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$39.38	16	\$630.08
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$22.96	32	\$734.72
Materials						
Vibratory or Rotating Screen	1948	Vibratory or Rotating Screen, includes materials, shipping and equipment.	Each	\$29,318.29	1	\$29,318.29
Mobilization						
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	2	\$504.32
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	3	\$208.89

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Scenario: #2 - Mechanical Separation Facility, Large, over 150 AU

Scenario Description:

A large mechanical separation facility to partition solids, liquids, and/or associated nutrients from animal waste streams. The partitioning of the previously mentioned components facilitates the protection of air and water quality, protects animal health, and improves the management of an animal waste management system. Mechanical separators may include, but are not limited to: static inclined screens, vibratory screens, rotating screens, centrifuges, screw or roller presses, or other systems.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Amendments for the Treatment of Agricultural Waste (591), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), Roofs and Covers (367) and Waste Treatment (629).

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

A large mechanical separation facility (a screw press) installed at livestock facility before storage or treatment or after treatment, for example, after an anaerobic digester. Part of an animal waste management system.

Scenario Feature Measure: Item

Scenario Unit: Each

Scenario Typical Size: 1

Scenario Cost: \$46,923.25

Scenario Cost/Unit: \$46,923.25

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-place as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	12	\$2,740.68
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$22.96	32	\$734.72
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$39.38	16	\$630.08
Materials						
Screw or Roller Press - Small	1950	Screw or Roller Press with a capacity of < 100 GPM. Includes materials and equipment.	Each	\$41,765.36	1	\$41,765.36
Mobilization						
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	3	\$208.89
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	2	\$504.32

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Scenario: #3 - Earthen Settling Structure

Scenario Description:

An earthen structure, such as a basin or a terrace or dike like structure, used to capture and separate a portion of the solids from a liquid stream from a feedlot or confinement facility. A concrete pad should be installed on the bottom of the basin and around outlet structures to facilitate cleanout. Removes as portion of the solids to facilitate waste handling and to address water quality concerns.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

One earthen settling basin structure (60 ft wide by 200 ft long by 3 ft deep, with three screening outlet structures) constructed around or at a livestock feeding operation. Removes a portion of the solids that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Cubic Foot of Design Storage

Scenario Unit: Cubic Foot

Scenario Typical Size: 30,000

Scenario Cost: \$15,659.76

Scenario Cost/Unit: \$0.52

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	1000	\$4,270.00
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	12	\$5,895.36
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.30	1000	\$2,300.00
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$22.96	8	\$183.68
Materials						
Weeping Wall	1765	Weeping wall or picket screen structure for solid settling basin. Materials only.	Foot	\$51.58	24	\$1,237.92
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	14	\$491.12
Mobilization						
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	3	\$208.89
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	1	\$481.43
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	1	\$252.16

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Scenario: #4 - Concrete Basin

Scenario Description:

A concrete structure, such as a basin with concrete walls and floor, used to capture and separate a portion of the solids from a liquid stream from a feedlot or confinement facility. Removes as portion of the solids to facilitate waste handling and to address water quality concerns.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

One concrete settling basin structure (20 ft wide by 30 ft long with 3 ft high walls and weeping wall/picket structure or outlet control) constructed around or at a livestock feeding operation. Removes a portion of the solids that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Cubic Foot of Design Storage

Scenario Unit: Cubic Foot

Scenario Typical Size: 1,800

Scenario Cost: \$11,983.44

Scenario Cost/Unit: \$6.66

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	50	\$213.50
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	12	\$5,895.36
Geotextile, woven	42	Woven Geotextile Fabric. Includes materials, equipment and labor	Square Yard	\$2.43	50	\$121.50
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.30	50	\$115.00
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	12	\$2,740.68
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$22.96	8	\$183.68
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	32	\$1,122.56
Weeping Wall	1765	Weeping wall or picket screen structure for solid settling basin. Materials only.	Foot	\$51.58	6	\$309.48
Mobilization						

Mobilization

Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	3	\$208.89
Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	1	\$481.43
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	1	\$252.16
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20

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Scenario: #5 - Concrete Sand Settling Lane

Scenario Description:

A concrete structure, a concrete lane with curbs, used to capture and separate a portion of the solids, mainly sand, from a liquid stream from a confinement facility. Removes as portion of the solids to facilitate waste handling and to address water quality concerns.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), Roofs and Covers (367) and Waste Treatment (629).

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

One concrete settling lane structure (25 ft wide by 200 ft long by 0.5 ft thick) constructed around or at a livestock feeding operation. Removes a portion of the solids (sand) that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Square Foot of Settling Lane Footprint

Scenario Unit: Square Foot

Scenario Typical Size: 5,000

Scenario Cost: \$35,617.88

Scenario Cost/Unit: \$7.12

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	90	\$20,555.10
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic yard	\$4.27	90	\$384.30
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	20	\$9,825.60
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.30	180	\$414.00
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	90	\$3,157.20
Mobilization						
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	2	\$339.20
Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$481.43	1	\$481.43
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$69.63	3	\$208.89
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$252.16	1	\$252.16

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Scenario: #6 - On lot solid separation screen and riser box

Scenario Description:

An on lot screen is installed to separate solid and liquid wastes from an animal waste stream on an animal confinement area, such as a heavy use area. Separating the waste and containing the waste stream allows for protection of air and water quality, protects animal health, and improves the management of an animal waste management system. The separated liquid waste is pumped into a collection basin to be ultimately treated through a vegetated treatment area or flows to a waste storage facility or treatment pond.

Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Heavy Use Area Protection (561), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Amendments for the Treatment of Agricultural Waste (591), Pumping Plant (533), Vegetated Treatment Area (635), Roofs and Covers (367) and Waste Treatment (629)

Before Situation:

Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation:

A 2' high concrete wall surrounds a double screen that protects the outflow pipe from solids. Screens 6' long by 2' high. Concrete box area is 24 SF. with one side open for screens. Liquids now can flow off lot without plugging discharge pipe prior to going to storage or treatment as part of an animal management system.

Scenario Feature Measure: Square foot of box area

Scenario Unit: Square Foot

Scenario Typical Size: 24

Scenario Cost: \$1,263.15

Scenario Cost/Unit: \$52.63

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Compaction, earthfill, vibratory plate	1260	Compaction of earthfill with a walk behind vibratory plate compactor in typical 6-8 inch thick lifts, 2 passes. Includes equipment and labor.	Cubic Yard	\$2.01	30	\$60.30
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$228.39	1	\$228.39
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.30	5	\$11.50
Excavation, common earth, large equipment, 50 ft	1222	Bulk excavation of common earth including sand and gravel with dozer >100 HP with average push distance of 50 feet. Includes equipment and labor.	Cubic Yard	\$1.50	11	\$16.50
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$491.28	1	\$491.28
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$39.38	4	\$157.52
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic yard	\$35.08	0.5	\$17.54
Pipe, PVC, 6", SDR 35	993	Materials: - 6" - PVC - SDR 35 - ASTM D3034	Foot	\$3.81	4	\$15.24
Wire Mesh Screen, galvanized, 1/16 in	1229	Wire Mesh Screen, galvanized, 1/16 inch grid spacing. Materials only.	Square Foot	\$3.97	24	\$95.28
Mobilization						

Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$169.60	1	\$169.60
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