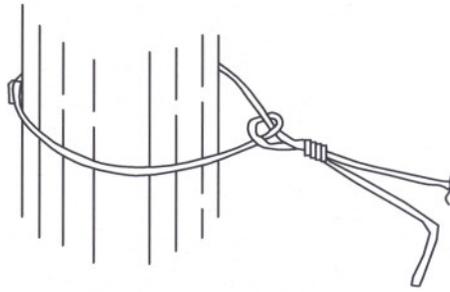
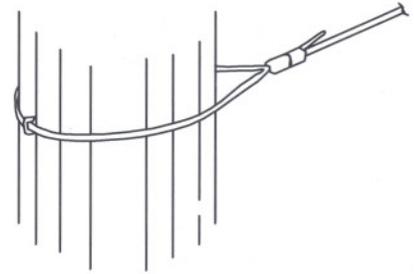


# METHODS OF TYING HIGH TENSILE STRENGTH WIRE



THREAD THROUGH KNOT

\* Attach Insulator For  
Positive Charged Wire  
Or Use Insulated Tube



CRIMPING SLEEVE

\* Attach Insulator For  
Positive Charged Wire  
Or Use Insulated Tube



SQUARE KNOT



FIGURE EIGHT KNOT



WESTERN UNION SPLICE

REFERENCE  
Project \_\_\_\_\_  
Designed \_\_\_\_\_ Date \_\_\_\_\_  
Checked \_\_\_\_\_ Date \_\_\_\_\_  
Approved \_\_\_\_\_ Date \_\_\_\_\_



STANDARD DWG. NO.  
IL-814  
SHEET 1 OF 1  
DATE 10-06