

**NATURAL RESOURCES CONSERVATION SERVICE  
CONSERVATION PRACTICE STANDARD**

**IRRIGATION WATER CONVEYANCE  
FLEXIBLE MEMBRANE DITCH AND CANAL LINING  
(Ft.)**

**CODE 428B**

**DEFINITION**

A fixed lining of impervious material installed in an existing or newly constructed irrigation field ditch or irrigation canal or lateral.

**PURPOSE**

To prevent waterlogging of land, to maintain water quality, and to reduce water loss.

**CONDITIONS WHERE PRACTICE APPLIES**

This standard applies to buried membrane linings made of flexible materials, such as plastic, rubber, or asphalt. It includes design and construction criteria for the ditch section that affects the installation of the lining as well as for the lining itself.

Ditches and canals to be lined shall serve as integral parts of an irrigation water distribution or conveyance system designed to facilitate the conservation use of soil and water resources on a farm or group of farms.

**CRITERIA**

**General Criteria Applicable to All Purposes**

This practice shall conform to all federal, state, and local laws, rules, and regulations. Laws, rules, and regulations of particular concern include those involving water rights, land use, pollution control, property easements, wetlands, preservation of cultural resources, and endangered species.

The water supply, water quality, and rate of irrigation delivery for the area served by the

pipeline shall be sufficient to make irrigation practical for the crops to be grown and the irrigation water application methods to be used.

Lined ditches and canals shall either be located where they are not susceptible to damage from side drainage flooding or they shall be protected from such damage.

**Capacity.** A lined ditch or canal shall have enough capacity to meet its requirement as part of the planned irrigation water distribution system without danger of overtopping. Design capacity shall be based on the following, whichever is greater:

1. The capacity shall be enough to deliver the water needed for irrigation to meet the design peak consumptive use of the crops in the area served.
2. Capacity shall be enough to provide an adequate irrigation stream for all methods of irrigation planned for use in the area served.

**Velocity.** The velocity in canals or ditches lined with flexible membranes shall not exceed the nonerosive velocity for the soil material used for the protective cover or the material through which the canal or ditch passes, whichever is less. Local information on velocity limits for specific soils may be used if available. If such information is not available, the maximum design velocity shall not exceed that shown in Figure 6-2 of Technical Release No. 25, except that the design velocity shall not exceed 3 ft/s.

The velocity in ditches from which water is to be delivered to turnouts, siphon tubes, or similar devices shall be less than supercritical and sufficiently low to permit operation of the planned structure or device.

Canals and laterals lined with flexible membranes must be designed with enough capacity to carry the required flows at the velocity that will be developed under the maximum probable retardance conditions.

For capacity design, the Manning's Equation "n" value shall be selected according to the material in which the canal or lateral is constructed, the alignment, the hydraulic radius, and the potential weed and moss hazard.

For checking designs to see that velocities do not exceed permissible values in erodible soils, a Manning's "n" no greater than 0.025 shall be used.

**Freeboard.** The required freeboard varies according to the size of the ditch or canal, the velocity of the water, the horizontal and vertical alignment, the amount of storm or waste water that may be intercepted, and the change in the water surface elevation that may occur when any control structure is operating. The minimum freeboard for any lined ditch or canal shall provide 3 inches of lining above the designed water surface. This minimum freeboard requirement is based on the assumption that the finished channel bottom elevations will vary no more than 0.1 foot from the design elevations. If a construction deviation greater than 0.1 foot is permitted, the minimum freeboard shall be increased.

**Side slopes.** Canals and ditches with buried membrane linings must be constructed with side slopes that will be statically stable. Slope requirements vary according to the type of cover material, but the side slopes shall not be steeper than 3:1.

**Protective cover.** Membrane linings shall be protected by an earth or an earth and gravel covering not less than 6 inches thick and must extend not less than 6 inches above the top edge of the lining. In areas subject to traffic by livestock, the minimum thickness of the protective cover shall be 9 inches. The material on the bottom 3 inches of cover shall not be coarser than silty sand.

**Membrane thickness.** The required membrane thickness depends on the expected subgrade

conditions, the hydrostatic forces that will be acting on the membrane, and the susceptibility of the lining to damage during or after installation. The minimum nominal thickness shall be:

Material	Asphalt	Plastic Sheeting	Non-reinforced Rubber	Reinforced Rubber
	<i>mil</i>	<i>mil</i>	<i>mil</i>	<i>mil</i>
Coarse soils (SM-SSP-SW)	225	8	30	30
Gravel (GC-GM-GP-GW)	--	12	30	30

**Water surface elevations.** All lined ditches and canals shall be designed so that the water surface elevations at field takeout points are high enough to provide the required flow onto the field surface. If ditch checks or other control structures are to provide the necessary head, the backwater effect must be considered in computing freeboard requirements. The required elevation of the water surface above the field surface varies according to the type of takeout structure or device used and the amount of water to be delivered. A minimum head of 4 inches shall be provided.

**Related structures.** Plans for ditch or canal lining installations shall provide for adequate inlets, outlets, turnouts, checks, crossings, and other related structures needed for successful conservation irrigation. These structures can be installed before, during, or after the lining placement. They must be constructed or installed in such a way as to not damage or impair the effectiveness of the lining.

**Materials.** Flexible membrane liners shall equal or exceed the physical requirements indicated for materials under "Specifications."

## PLANS AND SPECIFICATIONS

Plans and specifications for installing flexible membrane irrigation ditch and canal lining shall be in keeping with this standard and shall describe the requirements for applying the practice to achieve its intended purposes.