

**UNITED STATES DEPARTMENT OF AGRICULTURE
NATURAL RESOURCES CONSERVATION SERVICE
_____, OKLAHOMA**

**OPERATION AND MAINTENANCE PLAN
WASTE TRANSFER**

Sponsor/Land user: _____ Date: _____

Address: _____

Legal description of practice location: SEC _____ T _____ R _____

A properly operated and maintained manure transfer system is an asset to your farm. This manure transfer system is designed and installed to move wastes from the collection area to storage, treatment or disposal. The estimated 1 year life of this installation can be assured and will be increased by developing and carrying out a good operation and maintenance program.

This practice will require you to perform periodic operation to maintain satisfactory performance. Here are some recommendations to help you develop a good operation and maintenance program.

GENERAL RECOMMENDATIONS

- Maintain all pumps, agitators, piping, valves, and electrical and mechanical equipment in good operating condition following the manufacture's recommendations.
- Maintain grounding rods and wiring of all electrical equipment in good working condition.
- Maintain all safety shields on pumps, motors, and electrical or mechanical equipment.
- All fencing railings and/or warning signs shall be maintained to prevent unauthorized human or livestock entry.
- Immediately repair any vandalism, vehicular or livestock damage to the system.
- It is advisable to flush the system with clean water after each use.
- Drain all system components in areas that are subject to freezing. If parts of the system cannot be drained, a noncorrosive anti-freeze solution shall be added.
- Repair spalls, cracks and weathered areas in concrete surfaces.

