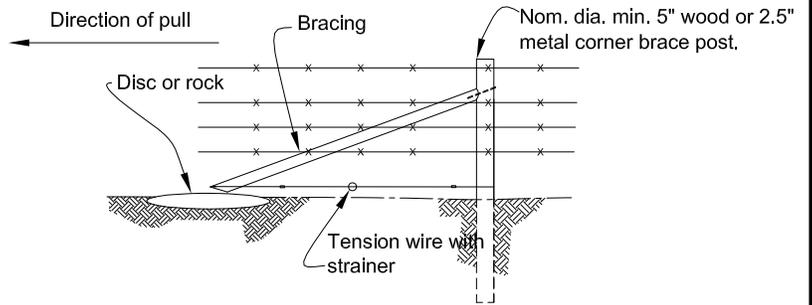


Notes for floating brace:

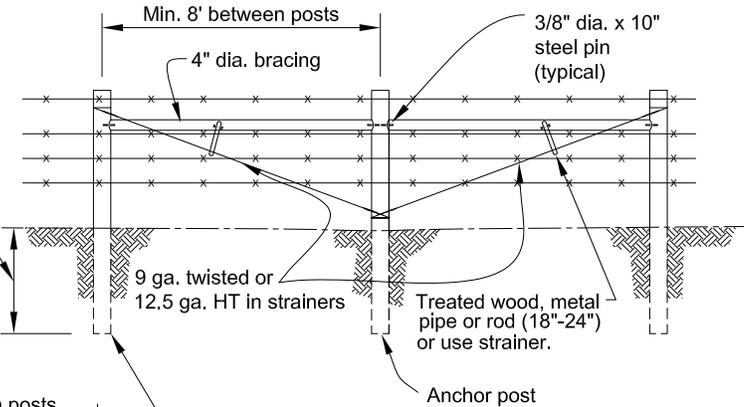
1. Use 2" dia. steel pipe or 4" dia. wood cross-member. Landscape timbers are not permitted.
2. Use 8" spike nail or brace pin at connection to post.
3. Use 15" min. disc blade or flat stone as shown. Min. 200 sq. in. surface area. Do not use cinder blocks.
4. Notch brace member 3/8" at lower end to accept tension wire. Make slight cut on lower side of angle brace to provide more surface contact.
5. Cinch tension wires both directions with wire or crimping sleeve.
6. Set posts in ground at least 36" deep (or 30" deep in concrete) in 12" dia. hole.
7. Steel reinforced solid concrete block or treated board min. of 2 inches thick may also be used to support the angle brace.



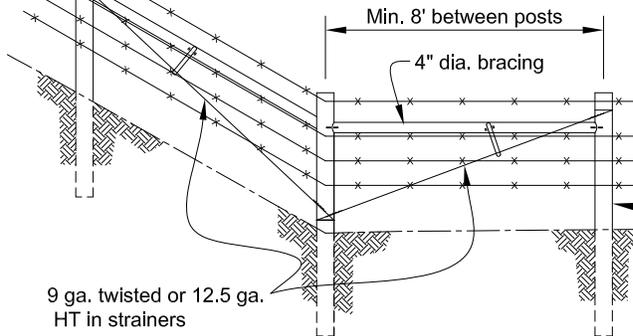
FLOATING BRACE

For ALL corner or pull posts:

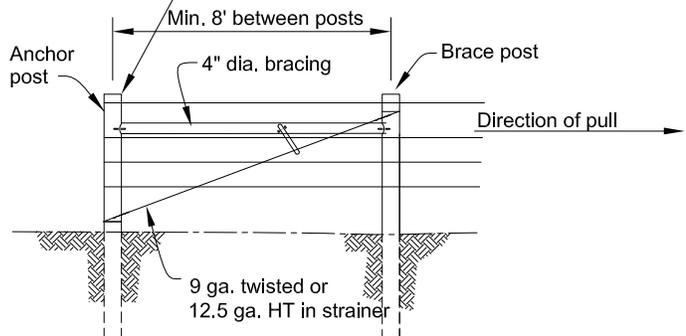
- 3' min. depth if using wood posts without concrete.
- 30" min. depth if using wood or steel posts with concrete in 12" dia. hole.
- Concrete shall be used with all steel posts.



IN-LINE BRACE



CORNER BRACE



H BRACE

For all horizontal brace members:

- Min. of 8' long
- Min. of 4" diameter treated wood or 2" diameter steel pipe.
- Place 8" - 12" below top of fence post.

Drawing not to scale. Standardized drawing must be adapted to the specific site.

Designed _____	Date _____	File Name _____
Drawn _____	Checked _____	Drawing Name AL-ECS-382-06
Approved _____	5/16	00/00/00 00:00
		Sheet of _____



**WIRE FENCE BRACES
(Floating, In-line,
Corner and H-braces)**