

Practice: 634 - Waste Transfer

Scenario: #1 - Agitator-small used for mixing a basin or pit no more than 10 ft. deep.

Scenario Description: This scenario is for a manure and wastewater agitator associated with an agricultural production operation to transfer agricultural waste product from the production source to a storage facility for proper utilization. This agitator is typically no more than 15 HP and is used for smaller waste storage facilities that are less than 10 feet deep. This scenario does not include a pump. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling The waste transfer equipment is installed to address water quality concerns by facilitating timely land application of waste at agronomic rates according to the nutrient management plan. This scenario addresses the potential for surface water and groundwater quality degradation.

Before Situation: In this typical setting, the operator has a small waste storage structure from a confined animal feeding operation without an effective waste handling and transfer system to manage the waste stream departing from the facility.

After Situation: The typical installation would be for a small manure 10 HP agitator to put settled manure solids into suspension for removal from an animal waste storage structure and transfer to the next step of waste treatment, utilization or storage. Part of an animal waste management system to address water quality concerns. If required a wastewater reception pit, concrete channel or transfer conduit scenario may need to be contracted to support the operation of this waste transfer system equipment.

Scenario Feature Measure: Agitator for wastewater, installed

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: \$11,919.34

Scenario Cost/Unit: \$11,919.34

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$42.19	11	\$464.07
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Mobilization

Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$70.49	2	\$140.98
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Materials

Manure agitator, mixing depth less than 10 feet.	1768	Agitator to move put settled manure solids into suspension for removal from an animal waste storage structure. Materials only.	Each	\$11,314.29	1	\$11,314.29
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Practice: 634 - Waste Transfer

Scenario: #4 - Stacker (Manure Elevator)

Scenario Description: Install 60' elevator to transfer solid or semi-solid manure from the barn to a waste storage facility. Cost include elevator chute, drive unit, electric motor, chain w/ paddles, support system, freight, and labor to install the system.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. Manure is heavily bedded and transferring manure via pump or gravity flow is not a viable option.

After Situation: Install a 60 foot long elevator to transfer solid or semi-solid manure from the barn to a waste storage facility. This scenario includes the elevator chute, drive unit, electric motor, chains w/ paddles, support system, freight, and labor to assemble and install.

Scenario Feature Measure: Feet of Stacker Elevator

Scenario Unit: Foot

Scenario Typical Size: 60

Total Scenario Cost: \$16,893.29

Scenario Cost/Unit: \$281.55

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	20	\$523.04
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$42.19	8	\$337.51
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	8	\$348.89

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Materials

Manure Transfer, Elevator stacker	1774	60' manure elevator - Cost includes elevator chute, drive unit, electric motor, chain w/ paddles, and support system. Includes shipping.	Each	\$15,428.57	1	\$15,428.57
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Practice: 634 - Waste Transfer

Scenario: #5 - Wastewater Collection Tank

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect liquids of a design volume less than 1500 gallons such as silage leachate, lot runoff and other contaminated liquid effluent. This may include curbs, screens, precast manholes, sumps or catch basins. The wastewater will typically be transferred from the collection basin to a waste storage facility through a gravity or low pressure flow conduit. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources. The liquids contain few solids or limited solids that can be easily screened out without blocking the collection intake.

After Situation: This practice scenario is suitable where the estimated design volume for wastewater transfer is less than 1000 gallons of contaminated liquid that may flow from silage bunkers or animal lot areas after a precipitation event. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and/or gutters to collect liquids. With the installation of a precast manhole with lid or catch basin with grate. The cost includes excavation, placement of bedding as needed, placement of structure and backfill with construction of concrete inlet collection area. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Volume of Collection Tank

Scenario Unit: Gallon

Scenario Typical Size: 1000

Total Scenario Cost: \$3,616.16

Scenario Cost/Unit: \$3.62

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	3	\$108.19
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	\$2,074.00	1	\$2,074.00

Equipment Installation

Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic Yard	\$3.67	9	\$33.03
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	\$5.90	57	\$336.33
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$2.37	116	\$274.51
Excavation, common earth, small equipment, 50 ft	1220	Bulk excavation of common earth with dozer <100 HP with average push distance of 50 feet. Includes equipment and labor.	Cubic Yard	\$2.50	107	\$267.22

Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	2	\$52.30
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	1	\$43.61

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$171.69	1	\$171.69

Practice: 634 - Waste Transfer

Scenario: #6 - 6 inch PVC Gravity Pipe without Hopper

Scenario Description: 6" Gravity flow conduit is typically a large diameter water tight HDPE or PVC sanitary sewer pipe used to transfer manure by gravity from one location to another. The pipe conveys the slurry waste liquid or wastewater between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus an and all other fittings, trench excavation and backfill, labor and equipment for installation. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 6" diameter PVC with a smooth interior and water tight joints. 6"diameter PVC sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 6" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$1,599.24

Scenario Cost/Unit: \$15.99

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	6	\$215.99
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	8	\$209.22
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	6	\$375.63
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Materials

Pipe, PVC, 6", SDR 35	993	Materials: - 6" - PVC - SDR 35 - ASTM D3034	Foot	\$4.56	100	\$455.90
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #7 - 6 inch PVC Gravity Pipe with Hopper

Scenario Description: 6" Gravity flow conduit is typically a large diameter water tight HDPE or PVC sanitary sewer pipe used to transfer manure by gravity from one location to another. The pipe conveys the slurry waste liquid or wastewater between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus an and all other fittings, trench excavation and backfill, labor and equipment for installation. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 6" diameter PVC with a smooth interior and water tight joints. 6"diameter PVC sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 6" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$3,674.58

Scenario Cost/Unit: \$36.75

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	3	\$108.19
Manhole, 4' x 4'	1053	Precast Manhole with base and top delivered. 4' diameter x 4' depth. Materials only.	Each	\$1,717.65	1	\$1,717.65
Pipe, PVC, 6", SDR 35	993	Materials: - 6" - PVC - SDR 35 - ASTM D3034	Foot	\$4.56	100	\$455.90

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	8	\$287.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	10	\$261.52
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	8	\$500.85
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #8 - 12 inch HDPE Gravity Pipe with Hopper

Scenario Description: 12" Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of a pre-cast concrete hopper with an adaptor to a smooth interior large diameter HDPE pipe. The pipe conveys the slurry waste liquid between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus all other fittings, trench excavation and backfill, labor and equipment for installation. This practices also includes a 10'x10' concrete frost wall foundation to support a small building to prevent freezing in the winter. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 367, Roofs and Covers; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 12" diameter (ID) HDPE with a smooth interior and water tight joints. 12" diameter HDPE sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. This scenario also includes a concrete frost wall to support building to protect the hopper from cold weather. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 12" HDPE Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$8,427.83

Scenario Cost/Unit: \$84.28

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	8	\$4,090.32
Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	10	\$626.06

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	4	\$144.25
Manhole, 4' x 4'	1053	Precast Manhole with base and top delivered. 4' diameter x 4' depth. Materials only.	Each	\$1,717.65	1	\$1,717.65
Pipe, HDPE, CPT, Double Wall, Soil Tight, 12"	1244	Pipe, Corrugated HDPE Double Wall, 12" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$7.46	100	\$746.03

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	10	\$359.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	12	\$313.82
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	4	\$174.45

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #9 - 18 inch HDPE Gravity Pipe with Hopper

Scenario Description: 18" Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of a pre-cast concrete hopper with an adaptor to a smooth interior large diameter HDPE pipe. The pipe conveys the slurry waste liquid between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus all other fittings, trench excavation and backfill, labor and equipment for installation. This practices also includes a 10'x10' concrete frost wall foundation to support a small building to prevent freezing in the winter. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 367, Roofs and Covers; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 18" diameter (ID) HDPE with a smooth interior and water tight joints. 18" diameter HDPE sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. This scenario also includes a concrete frost wall to support building to protect the hopper from cold weather. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 18" HDPE Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$9,957.53

Scenario Cost/Unit: \$99.58

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	8	\$4,090.32
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	\$113.50	12	\$1,361.99

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	7	\$252.43
Manhole, 4' x 4'	1053	Precast Manhole with base and top delivered. 4' diameter x 4' depth. Materials only.	Each	\$1,717.65	1	\$1,717.65
Pipe, HDPE, CPT, Double Wall, Soil Tight, 18"	1245	Pipe, Corrugated HDPE Double Wall, 18" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$11.50	100	\$1,150.33

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	12	\$431.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	15	\$392.28
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	7	\$305.28

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #10 - 24 inch HDPE Gravity Pipe with Hopper

Scenario Description: 24" Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of a pre-cast concrete hopper with an adaptor to a smooth interior large diameter HDPE pipe. The pipe conveys the slurry waste liquid between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus all other fittings, trench excavation and backfill, labor and equipment for installation. This practices also includes a 10'x10' concrete frost wall foundation to support a small building to prevent freezing in the winter. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 367, Roofs and Covers; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 24" diameter (ID) HDPE with a smooth interior and water tight joints. 24" diameter HDPE sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. This scenario also includes a concrete frost wall to support building to protect the hopper from cold weather. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 24" HDPE Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$11,978.60

Scenario Cost/Unit: \$119.79

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	8	\$4,090.32
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	\$113.50	16	\$1,815.98

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	10	\$360.62
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	\$2,074.00	1	\$2,074.00
Pipe, HDPE, CPT, Double Wall, Soil Tight, 24"	1246	Pipe, Corrugated HDPE Double Wall, 24" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$19.35	100	\$1,934.50

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	16	\$575.97
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	20	\$523.04
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	8	\$348.89

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #11 - 30 inch HDPE Gravity Pipe with Hopper

Scenario Description: 30" Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of a pre-cast concrete hopper with an adaptor to a smooth interior large diameter HDPE pipe. The pipe conveys the slurry waste liquid between the waste collection point and a waste storage facility or waste treatment area. Adequate head on the pipe must be available for the gravity system to function. This practice includes the inlet structure, transfer pipe plus all other fittings, trench excavation and backfill, labor and equipment for installation. This practices also includes a 10'x10' concrete frost wall foundation to support a small building to prevent freezing in the winter. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 367, Roofs and Covers; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 100 foot long gravity transfer pipe with a precast collection hopper. Pipe shall be 30" diameter (ID) HDPE with a smooth interior and water tight joints. 30"diameter HDPE sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. This scenario also includes a concrete frost wall to support building to protect the hopper from cold weather. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 30" HPDE Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$13,246.51

Scenario Cost/Unit: \$132.47

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	8	\$4,090.32
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	\$113.50	18	\$2,042.98

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	10	\$360.62
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	\$2,074.00	1	\$2,074.00
Pipe, HDPE, CPT, Double Wall, Soil Tight, 30"	1247	Pipe, Corrugated HDPE Double Wall, 30" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$28.25	100	\$2,824.96

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	18	\$647.96
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	23	\$601.50
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	8	\$348.89

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #12 - 3 inch PVC Pressure Pipe

Scenario Description: 3" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 3" diameter pressure rated PVC pipe with water tight joints. 3" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 3" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$1,352.48

Scenario Cost/Unit: \$13.52

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	6	\$215.99
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	8	\$209.22
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	6	\$375.63
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Materials

Pipe, PVC, 3", SDR 21	1721	Materials: - 3" - PVC - SDR 21 - ASTM D2241	Foot	\$2.09	100	\$209.15
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Practice: 634 - Waste Transfer

Scenario: #13 - 4 inch PVC Pressure Pipe

Scenario Description: 4" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 4" diameter pressure rated PVC pipe with water tight joints. 4" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 4" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$1,510.97

Scenario Cost/Unit: \$15.11

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	6	\$215.99
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	8	\$209.22
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	6	\$375.63
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Materials

Pipe, PVC, 4", SDR 21	986	Materials: - 4" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$3.68	100	\$367.63
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #14 - 6 inch PVC Pressure Pipe

Scenario Description: 6" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 6" diameter pressure rated PVC pipe with water tight joints. 6" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 6" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$1,934.86

Scenario Cost/Unit: \$19.35

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	6	\$215.99
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	8	\$209.22
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	6	\$375.63
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Materials

Pipe, PVC, 6", SDR 21	987	Materials: - 6" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$7.92	100	\$791.52
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #15 - 8 inch PVC Pressure Pipe

Scenario Description: 8" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 8" diameter pressure rated PVC pipe with water tight joints. 8" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 8" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$2,769.24

Scenario Cost/Unit: \$27.69

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	8	\$287.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	10	\$261.52
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	3	\$130.84

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	8	\$500.85
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Materials

Pipe, PVC, 8", SDR 21	988	Materials: - 8" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$13.33	100	\$1,332.78
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Practice: 634 - Waste Transfer

Scenario: #16 - 12 inch PVC Pressure Pipe

Scenario Description: 12" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 12" diameter pressure rated PVC pipe with water tight joints. 12" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 12" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$3,721.46

Scenario Cost/Unit: \$37.21

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	8	\$287.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	10	\$261.52
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	4	\$174.45

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	8	\$500.85
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Materials

Pipe, PVC, 12", ASTM-2241, SDR 26	1943	Materials: - 12" - PVC - ASTM 2241, SDR 26	Foot	\$22.41	100	\$2,241.39
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Practice: 634 - Waste Transfer

Scenario: #17 - 15 inch PVC Pressure Pipe

Scenario Description: 15" PVC pipe conduit is typically a pressure rated water tight PVC pipe used to transfer manure from one location to another. Costs include pipe materials and assembly, trench excavation, pipe installation, bedding, and proper backfill. Pipe is typically installed 4 feet below grade. The pipe conveys the slurry waste liquid and wastewater between the waste collection point and a waste storage facility or waste treatment area. Transfer pump is covered under PS 533 - Pumping Plant. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site DOES NOT have sufficient change in elevation or head pressure between production area and treatment or storage structure that is adequate to transfer wastes via gravity flow conduit.

After Situation: Install a 100 foot long pressure rated water tight PVC pipe. Pipe shall be 15" diameter pressure rated PVC pipe with water tight joints. 15" diameter PVC pipe will direct flow of manure and wastewater to manure treatment or storage facility. This scenario includes the pipe, couplers and all other fittings, trench excavation, pipe bedding and backfill. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of 15" PVC Pipe

Scenario Unit: Foot

Scenario Typical Size: 100

Total Scenario Cost: \$4,229.48

Scenario Cost/Unit: \$42.29

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	10	\$359.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	13	\$339.98
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	7	\$305.28

Equipment Installation

Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	\$62.61	10	\$626.06
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	2	\$510.55
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Materials

Pipe, PVC, 15", SDR 41, PIP	1718	Materials: - 15" - PVC - SDR 41 100 psi - gasketed PIP ASTM D2241	Foot	\$20.88	100	\$2,087.63
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Practice: 634 - Waste Transfer

Scenario: #18 - Push-Off Ramp w/ Safety Gate

Scenario Description: Installation of a three-sided vertical concrete push off ramp in an earthen WSF. Ramp is designed to be installed on the side slope of an earthen WSF so manure and wastewater can be pushed directly into the WSF via skid steer load or other type of scraping equipment. Scenario consist of a three-sided 10' vertical wall that is approximately 20' long by 15' wide (VT Drawing # VT031212SD). Scenario also includes a safety gate at the end of the ramp to prevent scraping equipment from accidentally falling into the WSF. Push off ramps are particularly effective with manure laden with sand or heavy straw/hay bedding. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation.

Scenario Feature Measure: Number of Push-Off Ramps

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: \$21,841.47

Scenario Cost/Unit: \$21,841.47

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	25	\$12,782.25
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$328.75	6	\$1,972.49
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	\$113.50	12	\$1,361.99

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	7	\$252.43
Safety Guard, pipe fence and tractor guard	1953	Pipe fence and tractor guard 4' tall with working loads expected from equipment and livestock. Materials and shipping only.	Foot	\$275.55	14	\$3,857.76

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	12	\$431.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	8	\$209.22
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	10	\$436.12

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	1	\$255.27
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Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$70.49	4	\$281.96
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Practice: 634 - Waste Transfer

Scenario: #19 - Concrete Channel

Scenario Description: Installation of a concrete channel to convey silage leachate, barnyard runoff and other wastewater from the source to a waste storage and/or treatment facility. Typical scenario includes the installation of a parabolic concrete channel which is 6' wide by 100' long. Concrete is 5" thick and reinforced with rebar. Concrete is underlain by 6" of clean drainfill material. Livestock are generally excluded. Concrete channel is used in areas where the topography or geology does not allow the installation of an underground pipe system. Concrete channel allows for easy and frequent maintenance and cleanout. Concrete channel shall NOT be used to convey manure. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation.

Scenario Feature Measure: Surface Area of Concrete Channel

Scenario Unit: Square Foot

Scenario Typical Size: 600

Total Scenario Cost: \$4,518.15

Scenario Cost/Unit: \$7.53

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$328.75	9	\$2,958.74
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	\$5.90	11	\$64.91
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$2.37	22	\$52.06

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	11	\$396.68
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Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	4	\$104.61
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	2	\$87.22

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	2	\$510.55
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$171.69	2	\$343.39

Practice: 634 - Waste Transfer

Scenario: #20 - Concrete Scrape Alley

Scenario Description: Installation of a concrete scrape alley which is 10' wide to collect, contain and transfer manure and/or wastewater from the barn or barnyard to a waste storage facility or waste transfer system. Manure will be conveyed by a skid steer loader or other type of scraping equipment. Typical scenario includes a 6" concrete slab which is 10' wide by 100' long with 24" tall curbs on both sides. Concrete slab is reinforced with rebar and underlain by 6" of clean drainfill material. Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation.

Scenario Feature Measure: Surface Area of Scrape Alley

Scenario Unit: Square Foot

Scenario Typical Size: 1000

Total Scenario Cost: \$13,376.96

Scenario Cost/Unit: \$13.38

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$511.29	10	\$5,112.90
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$328.75	19	\$6,246.22
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	\$5.90	19	\$112.11
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$2.37	37	\$87.56

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$36.06	19	\$685.18
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Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	4	\$104.61
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$43.61	4	\$174.45

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	2	\$510.55
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$171.69	2	\$343.39

Practice: 634 - Waste Transfer

Scenario: #21 - Horizontal Boring

Scenario Description: Install pressure or gravity pipe waste transfer system under a road using directional drilling or horizontal boring equipment. Scenario generally pertains to smaller diameter pipes less than 12" in diameter. Boring is done approximately 50" below the road surface. Road is approximately 30' wide and length of boring is 50'. This scenario shall only be used if there is no other option or location is available. Scenario only pertains to horizontal boring through overburden material, not rock. Costs include oversized sleeve, 6" PVC pipe, horizontal boring equipment, excavator and misc. labor. This practice is often installed in conjunction with 533 - Pumping Plant, 313 - Waste Storage Facility, 632 - Waste Separation Facility, 590 - Nutrient Management, etc.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. Existing road or highway is in the way that impedes the installation of pipe and pipe has to be installed under the road. Local rules and regulations require the pipe be installed under the road by horizontal boring methods. Pipe can be gravity flow or pump pipe.

After Situation: Installation of a gravity or pump transfer conduit will provide the collection and containment of manure and wastewater, thereby protecting surface and ground water resources.

Scenario Feature Measure: Each Road Crossing

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: \$6,944.56

Scenario Cost/Unit: \$6,944.56

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
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Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$36.00	10	\$359.98
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$26.15	10	\$261.52

Equipment Installation

Horizontal Boring, Greater Than 3" diameter	1132	Includes equipment, labor and setup.	Foot	\$85.64	50	\$4,281.76
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	\$113.50	10	\$1,134.99

Materials

Pipe, PVC, 6", SDR 21	987	Materials: - 6" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$7.92	50	\$395.76
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Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$255.27	2	\$510.55
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