Practice: 316 - Animal Mortality Facility

Scenario: #1 - Incinerator

Scenario Description: This scenario consists of installing a manufactured Type IV incinerator. Payment includes the incinerator, fuel tank and concrete slab to support the incinerator and fuel tank. If a roof is to be included in the installation refer to Practice Standard 367 - Roofs and Covers. The purpose of the practice is to address resource concerns related to water quality degradation due to excessive nutrients, organics, and pathogens being transported into surface and groundwater resources.

Before Situation: Animal mortality is done in a manner that results in non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Improper operation results in odors and spread of pathogens from incomplete composting, incineration, or interaction with predators. No plan was formulated for both normal and catastrophic mortality events.

After Situation: Animal mortality is being done in a manner that prevents non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Proper operation results in little to no odors, complete incineration, and protection from predators to minimize pathogen survival or spreading. Included is a concrete slab to set the incinerator on and a fuel tank. Ash materials to be stored in suitable containers until land disposal as per the nutrient management plan or landfilled. Potential Associated Practices: Heavy Use Area Protection (561), Fence (382), Critical Area Planting (342), Access Road (560), Waste Storage Facility (313), Nutrient Management (590), Roofs and Covers (367), Critical Area Planting (342).

Scenario Feature Measure: Pounds capacity of incinerator

Scenario Unit: Pounds per Day

Scenario Typical Size: 400

Total Scenario Cost: $13,943.62

Scenario Cost/Unit: $34.86

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$237.21	4	$948.83
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.16	8	$17.25
Hydraulic Excavator, 1 CY	931	Track mounted hydraulic excavator with bucket capacity range of 0.8 to 1.5 CY. Equipment and power unit costs. Labor not included.	Hour	$111.88	1	$111.88
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	$25.57	4	$102.28
Fuel Tank, Anchored	1033	Fuel tank for operating incinerators and/or gasifiers. Materials only.	Gallon	$3.57	285	$1,016.50
Incinerator, 400 lbs/day	1625	Poultry and livestock incinerator with an approximate chamber capacity of 400 pounds per day. Includes equipment and after burner only.	Each	$11,449.96	1	$11,449.96
Labor						
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$23.59	1	$23.59
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$21.71	1	$21.71
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$251.62	1	$251.62

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Scenario: #22 - Small Anumal Composter

Scenario Description: This scenario applies to composting of small animals, regardless of technology; each state is responsible for determining the size range of the animals to which this scenario applies. The typical scenario is a series of concrete bins, open on one end, on top of a concrete pad, to compost mortality in static piles with sufficient bulking material to allow natural aeration. The producer will be managing the composting with heavy equipment, requiring durable, concrete walls. Facility sizing parameters include primary and secondary composting area requirements, to allow piles to be turned at least once to go into another heat cycle prior to final disposal, typically land application. If a roof is to be included in the installation refer to Practice Standard 367 - Roofs and Covers. Where needed, use Practice Standard 561 - Heavy Use Area Protection adjacent to the composting facility for protected access, and Practice Standard 362 - Diversion to divert surface flow away from the facility. Typical scenario design uses the Indiana NRCS composter design spreadsheet process. Animals being composted are poultry at an average weight of 3 lb, and the average mortality rate (death loss) for the operation is 4%, or 267 lbs/day for a 100,000-chicken operation with a 45 day cycle time. The resulting typical design has four bins, each 10' x 9.8' by 5'7" high (reference standard drawing IL-ENG-161. Site preparation includes topsoil removal, minimal regrading and compaction, installing gravel or sand sub base and then concrete.

Before Situation: Animal mortality is done in a manner that results in non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Improper operation results in odors and spread of pathogens from incomplete composting, incineration, or interaction with predators. No plan was formulated for both normal and catastrophic mortality events.

After Situation: Animal mortality is being done in a manner that prevents non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Proper operation results in little to no odors, complete composting, and protection from predators to minimize pathogen survival or spreading. An overall plan covers normal and catastrophic mortality events. Potential Associated Practices: Roofs and Covers (367), Roof Runoff Structure (558), Heavy Use Area Protection (561), Underground Outlet (620), Diversion (362), Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Structure for Water Control (587), Subsurface Drain (606).

Scenario Feature Measure: pounds of dead animals per day

Scenario Unit: Pounds per Day

Scenario Typical Size: 267

Total Scenario Cost: $6,235.81

Scenario Cost/Unit: $23.36

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	$25.57	6	$153.43
Equipment Installation						
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$368.92	11	$4,058.12
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$237.21	7	$1,660.45
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	$4.08	18	$73.37
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.16	18	$38.82
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$251.62	1	$251.62

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Scenario: #20 - Medium Animal Composter

Scenario Description: This scenario applies to composting of medium-sized animals, regardless of technology; each state is responsible for determining the size range of the animals to which this scenario applies. The typical scenario is a series of concrete bins, open on one end, on top of a concrete pad, to compost mortality in static piles with sufficient bulking material to allow natural aeration. The producer will be managing the composting with heavy equipment, requiring durable, concrete walls. Facility sizing parameters include primary and secondary composting area requirements, to allow piles to be turned at least once to go into another heat cycle prior to final disposal, typically land application. If a roof is to be included in the installation refer to Practice Standard 367 - Roofs and Covers. Where needed, use Practice Standard 561 - Heavy Use Area Protection adjacent to the composting facility for protected access, and Practice Standard 362 - Diversion to divert surface flow away from the facility. Typical scenario design uses the process outlined in the Illinois supplement to Chapter 10 of the Ag Waste Field Handbook (IL651.1007(f)), using a volume factor of 20 cubic feet. Animals being composted are grow-finish swine at an average weight of 165 lb, and the average mortality rate (death loss) for the operation is 4%, or 87 lbs/day for a 2400-head operation with 2 turns per year. The resulting typical design has twelve bins, each 10' x 9.8' by 5'7" high (reference standard drawing IL-ENG-149). Site preparation includes topsoil removal, minimal regrading and compaction, installing gravel or sand sub base and then concrete.

Before Situation: Animal mortality is done in a manner that results in non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Improper operation results in odors and spread of pathogens from incomplete composting, incineration, or interaction with predators. No plan was formulated for both normal and catastrophic mortality events.

After Situation: Animal mortality is being done in a manner that prevents non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Proper operation results in little to no odors, complete composting, and protection from predators to minimize pathogen survival or spreading. An overall plan covers normal and catastrophic mortality events. Potential Associated Practices: Roofs and Covers (367), Roof Runoff Structure (558), Heavy Use Area Protection (561), Underground Outlet (620), Diversion (362), Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Structure for Water Control (587), Subsurface Drain (606).

Scenario Feature Measure: pounds of dead animals per day

Scenario Unit: Pounds per Day

Scenario Typical Size: 87

Total Scenario Cost: $19,354.12

Scenario Cost/Unit: $222.46

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	$25.57	16	$409.14
Equipment Installation						
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$368.92	37	$13,650.04
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$237.21	20	$4,744.15
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	$4.08	48	$195.64
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.16	48	$103.52
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$251.62	1	$251.62

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Scenario: #21 - Large Animal Composter

Scenario Description: This scenario applies to composting of larger animals, regardless of technology; each state is responsible for determining the size range of the animals to which this scenario applies. The typical scenario is a concrete pad sized for composting animal mortality in windrow(s), including equipment access to the material. Facility sizing parameters include primary and secondary composting area requirements to allow piles to be turned at least once to go into another heat cycle prior to final disposal, typically land application. Site to be located out of drainage areas, off-site water diverted and any runoff to spread out into a grassed area or vegetated treatment area as per regulations. If a roof is to be included in the installation refer to Practice Standard 367 - Roofs and Covers. Where needed, use Practice Standard 561 - Heavy Use Area Protection adjacent to the composting facility for protected access, and Practice Standard 362 - Diversion to divert surface flow away from the facility. Typical scenario design is Example 4 from the Ohio Livestock and Poultry Mortality Composting Manual. Animals being composted are cattle at an average weight of 1,400 lb, and the average mortality rate (death loss) for the operation is 20 lbs/day. The windrow system includes a primary and a secondary composting operation, with 30 days' worth of storage. The resulting typical design is a 25' x 60' concrete pad, 5" thick, with light reinforcement. Site preparation includes topsoil removal, minimal regrading and compaction, installing gravel or sand sub base and then concrete. An earthen berm (2' tall, 4' topwidth with 2:1 side slopes) around three sides of the facility captures any leachate.

Before Situation: Animal mortality is done in a manner that results in non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Improper operation results in odors and spread of pathogens from incomplete composting, incineration, or interaction with predators. No plan is formulated for either normal or catastrophic mortality events.

After Situation: Animal mortality is being done in a manner that prevents non-point source pollution of excessive nutrients, organics, and pathogens being transported into surface and groundwater resources. Proper operation results in little to no odors, complete composting, and protection from predators to minimize pathogen survival or spreading. An overall plan covers normal and catastrophic mortality events. Potential Associated Practices: Roofs and Covers (367), Roof Runoff Structure (558), Heavy Use Area Protection (561), Underground Outlet (620), Diversion (362), Fence (382), Critical Area Planting (342), Nutrient Management (590), Access Road (560), Structure for Water Control (587), Subsurface Drain (606).

Scenario Feature Measure: pounds of dead animals per day

Scenario Unit: Pounds per Day

Scenario Typical Size: 20

Total Scenario Cost: $6,498.53

Scenario Cost/Unit: $324.93

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Materials						
Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	$25.57	19	$485.85
Equipment Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$237.21	23	$5,455.77
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	$4.08	107	$436.12
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.16	56	$120.78