

**NATURAL RESOURCES CONSERVATION SERVICE  
CONSERVATION PRACTICE STANDARD**

**POND SEALING OR LINING – SOIL DISPERSANT TREATMENT**

(No.)

**CODE 521B**

**DEFINITION**

A liner for a pond or waste impoundment consisting of a compacted soil-dispersant mixture.

**PURPOSE**

To reduce seepage losses from ponds or waste impoundments for water conservation and environmental protection.

**CONDITIONS WHERE PRACTICE  
APPLIES**

This practice applies where:

- Soils are suitable for treatment with dispersants.
- Ponds or waste impoundments require treatment to reduce seepage rates and to impede the migration of contaminants to within acceptable limits.

**CRITERIA**

**General Criteria Applicable to All Purposes**

Dispersant treated soil liners shall comply with all federal, state, and local laws, rules, and regulations.

Lined structures shall meet all applicable NRCS standards.

Dispersant treated soil liners shall be filter compatible with the natural foundation materials on which they are compacted according to Chapter 26, Part 633 of the National Engineering Handbook.

The minimum thickness of the finished compacted liner shall be 6 inches.

The dispersant shall be tetrasodium pyrophosphate (TSPP), sodium tripolyphosphate (STPP), or soda ash unless laboratory tests using other dispersant types are used for design.

When laboratory permeability tests are required to determine application rates, the tests shall be performed using dispersant of the same quality and fineness as that proposed for use.

For protection against dispersant dust, personnel on site during dispersant application and mixing shall wear mask and goggles.

**Criteria Applicable To Waste Impoundments**

**Design.** Design of dispersant treated soil liners for waste impoundments shall be in accordance with National Engineering Handbook Series, Part 651, Agricultural Waste Management Field Handbook, Chapter 10, Appendix 10D and/or state regulatory requirements.

**Liner Protection.** The liner shall be protected against desiccation cracking, the effects of water surface fluctuations, wave action, surface erosion, erosion from pipe inlets, agitation equipment, animals, or items installed through the liner. Protective measures shall be designed into the system to protect the liner for these cases. As a minimum, at least 6 inches of soil cover shall be placed over the soil-dispersant liner.

### **Criteria Applicable To Ponds**

**Application Rate.** For ponds, in the absence of laboratory tests or field performance data on soils similar to those to be treated, the minimum application of dispersant per 6-inch thickness of constructed liner shall be:

Dispersant Type	Minimum Application rate (lb./ 100 ft <sup>2</sup> )
Polyphosphates	7.5
Soda Ash	15

**Liner Thickness.** In the absence of more detailed testing and analyses, the minimum liner thickness shall be according to the following table:

Water Depth (feet)	Minimum Liner Thickness (inches)
8 or less	6
8.1 – 16	12
16.1 – 24	18
24.1 - 30	24

### **CONSIDERATIONS**

Flattening the slopes of ponds or waste impoundments to facilitate compactive efforts during construction should be considered. The stair-step method of construction as outlined in Appendix 10D may be considered in lieu of slope flattening.

A protective compacted soil cover should be considered for protecting the soil-dispersant liner for ponds.

Consider using a flexible membrane liner for sites that have water depths greater than 24 feet.

### **PLANS AND SPECIFICATIONS**

Plans and specifications for dispersant treated soil liners for ponds and waste impoundments shall be in keeping with this standard and shall describe the requirements for applying the practice to achieve its intended purpose. Plans and specifications shall include such drawings, specifications, material requirements, quantities, construction requirements, equipment requirements, and other documents as are necessary to describe the work to be done.

### **OPERATION AND MAINTENANCE**

Maintenance activities required for this practice consist of those operations necessary to prevent damaging the treated soil liner. This includes, but is not limited to, excluding animals and equipment from the treated area, protection of the liner during initial filling, agitation, or pumping operations, and repair of disturbed or eroded areas.

### **REFERENCES**

**Agricultural Waste Management Field Handbook**, Part 651, National Engineering Handbook, USDA-NRCS.

Chapter 7– Geologic & Ground Water Considerations

Appendix 10D – Geotechnical, Design, and Construction Guidelines

**Gradation Design of Sand and Gravel Filters**, Part 633, National Engineering Handbook, Chapter 26, October 1994.