

**NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD**

**LINED WATERWAY OR OUTLET
(Ft.)
CODE 468**

DEFINITION

A waterway or outlet having an erosion-resistant lining of concrete, stone, synthetic turf reinforcement fabrics, or other permanent material.

frequency storm. Velocity shall be computed by using Manning’s Formula with a coefficient of roughness “n” as follows:

Lining	“n” Value
Concrete	
Trowel finish.....	0.012 – 0.014
Float finish.....	0.013 – 0.017
Shotcrete.....	0.016 – 0.022
¹ Riprap - (Angular Rock)	$n = 0.047(D_{50} S)^{0.147}$
Synthetic Turf Reinforcement Fabrics and Grid Pavers	Manufacturer’s recommendations

PURPOSE

This practice may be applied as part of a resource management system to support one or more of the following purposes:

- Provide for safe conveyance of runoff from conservation structures or other water concentrations without causing erosion or flooding
- Stabilize existing erosion and prevent future gully erosion
- Protect and improve water quality

¹ Applies on slopes between 2 and 40% with a rock mantle thickness of 2 x D₅₀ where:

D₅₀ = median rock diameter (in.),
S = lined section slope (ft./ft.) (.02 ≤ S ≤ .4)

CONDITIONS WHERE PRACTICE APPLIES

This practice applies if the following or similar conditions exist:

1. Concentrated runoff, steep grades, wetness, prolonged base flow, seepage, or piping is such that a lining is needed to control erosion.
2. Use by people or animals precludes vegetation as suitable cover.
3. Limited space is available for design width, which requires higher velocities and lining.
4. Soils are highly erosive or other soil or climatic conditions preclude using vegetation only.

Velocity. Maximum design velocity and rock gradation limits for rock riprap-lined channel sections shall be determined using MN TR3 or Appendix 16A, Engineering Field Handbook unless a detailed design analysis appropriate to the specific slope, flow depth and hydraulic conditions indicate that a higher velocity is acceptable.

Maximum design velocity for concrete-lined sections should not exceed those using Figure 2.

CRITERIA

General Criteria Applicable To All Purposes

Capacity. The maximum capacity of the waterway flowing at designed depth shall not exceed 200 ft³/s. The minimum capacity shall be adequate to carry the peak rate of runoff from a 10-year, 24-hour

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Conservation practice standards are reviewed periodically and updated if needed. To obtain the current version of this standard, contact the MN Natural Resources Conservation Service in your area, or download it from the electronic Field Office Technical Guide for Minnesota.

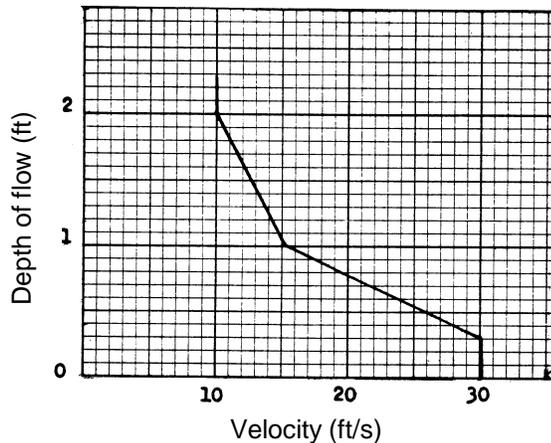


Figure 2. Maximum velocity versus depth of flow for concrete-lined channels

The maximum design velocity for synthetic turf reinforcement fabrics and grid pavers shall not exceed manufacturer’s recommendations.

Stable rock sizes and flow depths for rock-lined channels having gradients between 2 percent and 40 percent may be determined using the following detailed design process. This design process is from **Design of Rock Chutes** by Robinson, Rice, and Kadavy.

For channel slopes between 2% and 10%:

$$D_{50} = [q (S)^{1.5}/4.75(10)^{-3}]^{1/1.89}$$

For channel slopes between 10% and 40%:

$$D_{50} = [q (S)^{0.58}/3.93(10)^{-2}]^{1/1.89}$$

$$z = [n(q)/1.486(S)^{0.50}]^{3/5}$$

D_{50} = Particle size for which 50% of the sample is finer, in.

S = Bed slope, ft./ft.

z = Flow depth, ft.

q = Unit discharge, ft³/s/ft

(Total discharge÷Bottom width)

Except for short transition sections, flow in the range of 0.7 to 1.3 of the critical slope must be avoided unless the channel is straight. Velocities exceeding critical velocity shall be restricted to straight reaches.

Waterways or outlets with velocities exceeding critical velocity shall discharge into an energy dissipator to reduce discharge velocity to less than critical.

Side slope. The steepest permissible side slopes, horizontal to vertical, shall be:

Nonreinforced concrete:

- Hand-placed, formed concrete
 - Height of lining, 1.5 ft or lessVertical
- Hand-placed screeded concrete
 - Height of lining, less that 2 ft1 to 1
 - Height of lining, more than 2 ft2 to 1

Slip form concrete:

- Height of lining, less than 3 ft1 to 1
- Rock riprap 2 to 1
- Synthetic Turf Reinforcement Fabrics .. 2 to 1
- Grid Pavers..... 1 to 1

Cross section. The cross section shall be triangular, parabolic, or trapezoidal. Cross section made of monolithic concrete may be rectangular.

Freeboard. The minimum freeboard for lined waterways or outlets shall be 0.25 ft above design high water in areas where erosion-resistant vegetation cannot be grown adjacent to the paved or reinforced side slopes. No freeboard is required if vegetation can be grown and maintained.

Lining thickness. Minimum lining thickness shall be:

- Concrete.....4 in. (In most problem areas, minimum thickness shall be 5 in. with welded wire fabric reinforcing.)
- Rock riprap.....Maximum stone size plus thickness of filter or bedding
- Synthetic Turf Reinforcement Fabrics and Grid Pavers.....Manufacturer’s Recommendations

Lining Durability. Use of non-reinforced concrete linings shall be made only on low shrink-swell soils that are well drained or where subgrade drainage facilities are installed.

Related structures. Side inlets, drop structures, and energy dissipators shall meet the hydraulic and structural requirements for the site.

Outlets. All lined waterways and outlets shall have a stable outlet with adequate capacity to prevent erosion and flooding damages.

Geotextiles. Geotextiles shall be used where appropriate as a separator between rock or concrete linings and soil to prevent migration of soil particles from the subgrade, through the lining material. Geotextiles shall be designed according to AASHTO M288, Section 7.3.

Filters or bedding. Filters or bedding shall be used where appropriate to prevent piping. Drains shall be used to reduce uplift pressure and to collect water, as required. Filters, bedding, and drains shall be designed according to NRCS standards. Weep holes may be used with drains if needed.

Concrete. Concrete used for lining shall be proportioned so that it is plastic enough for thorough consolidation and stiff enough to stay in place on side slopes. A dense durable product shall be required. Specify a mix that can be certified as suitable to produce a minimum strength of 3,000 pounds per square inch.

Contraction joints. Contraction joints in concrete linings, if required, shall be formed transversely to a depth of about one-third the thickness of the lining at a uniform spacing in the range of 10 to 15 feet. Provide welded wire fabric or other uniform support to the joint to prevent unequal settlement.

Turf Reinforcement. Turf reinforcement material shall be a machine produced mat capable of withstanding shear stresses of 4.5 lbs./sq. ft. for long term flows after vegetation establishment. A mulch blanket with a weight of 0.5 lb. per sq. yard or greater shall be integral with the turf reinforcement or placed separately over the turf reinforcement prior to stapling. If a separate mulch blanket is to be used, it shall be a commercial erosion control blanket covered by a photodegradable poly mesh netting. The turf reinforcement material shall be a three dimensional matrix commercially produced for this purpose made of heavy duty UV stabilized polypropylene with a minimum weight of 36 lbs. per 1000 square feet. The turf reinforcement blanket shall be placed and anchored following manufacturer's recommendations. The turf reinforcement shall be installed within 48 hours after seeding. Areas disturbed during installation of the turf reinforcement shall be smoothed, hand-seeded, and raked.

CONSIDERATIONS

Cultural resources need to be considered when planning this practice.

Vegetation of appropriate widths will improve use of the waterway for wildlife habitat.

Important wildlife habitat, such as woody cover or wetlands, should be avoided or protected if possible when siting the lined waterway. If trees and shrubs are incorporated, they should be retained or planted in the periphery of the grassed portion of the lined waterways so they do not interfere with hydraulic functions and roots do not damage the lined portion of the waterway. Mid- or tall bunch grasses and perennial forbs may also be planted along waterway margins to improve wildlife habitat. Waterways with these wildlife features are more beneficial when connecting other habitat types; e.g., riparian areas, wooded tracts and wetlands.

Provide livestock and vehicular crossings as necessary to prevent damage to the waterway. Crossing design shall not interfere with design flow capacity.

Establish filter strips on each side of the waterway to improve water quality.

When designing riprap linings and specifying rock gradations, consider that rock delivered to the site is often segregated by size or does not conform exactly to the specified gradation. An adequate safety factor should be incorporated.

PLANS AND SPECIFICATIONS

Plans and specifications for lined waterways or outlets shall be in keeping with this standard and shall describe the requirements for applying the practice to achieve its intended purpose(s).

OPERATION AND MAINTENANCE

An operation and maintenance plan shall be provided to and reviewed with the landowner. The plan shall include the following items and others as appropriate.

A maintenance program shall be established to maintain waterway capacity and outlet stability. Lining damaged by machinery or erosion must be repaired promptly.

Inspect lined waterways regularly, especially following heavy rains. Damaged areas shall be repaired immediately. Remove sediment deposits to maintain capacity of lined waterways.

Landowners should be advised to avoid areas where forbs have been established when applying herbicides. Avoid using waterways as turn-rows during tillage and cultivation operations. Prescribed burning and mowing may be appropriate to enhance wildlife values, but must be conducted to avoid peak nesting seasons and reduced winter cover. Control noxious weeds. Do not use as a field road. Avoid crossing with heavy equipment.

REFERENCES

National Engineering Handbook, Part 650,
Engineering Field Handbook: Chapter 16,
Streambank and Shoreline Protection.

Robinson, K.M., C.E. Rice, and K.C. Kadavy.
1998. Design of Rock Chutes. Transactions of
ASAE, Vol. 41(3): 621-626.

Minnesota Technical Release 3 (MNTR3) "Loose
Riprap Protection", 1989.