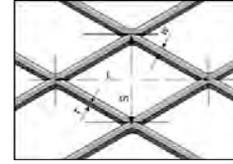
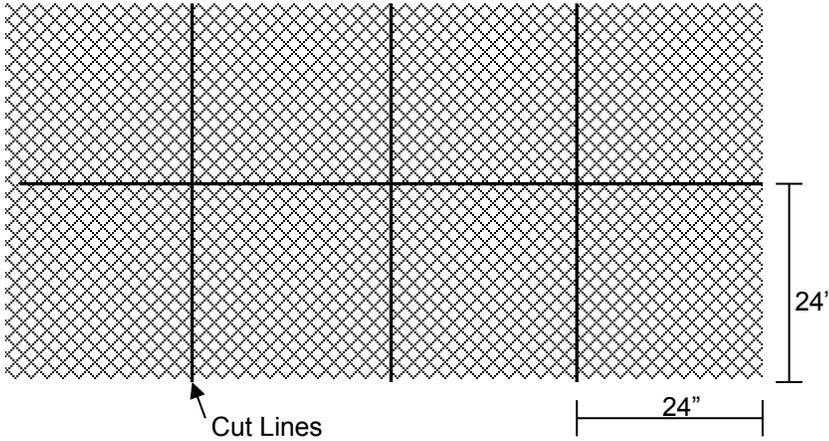


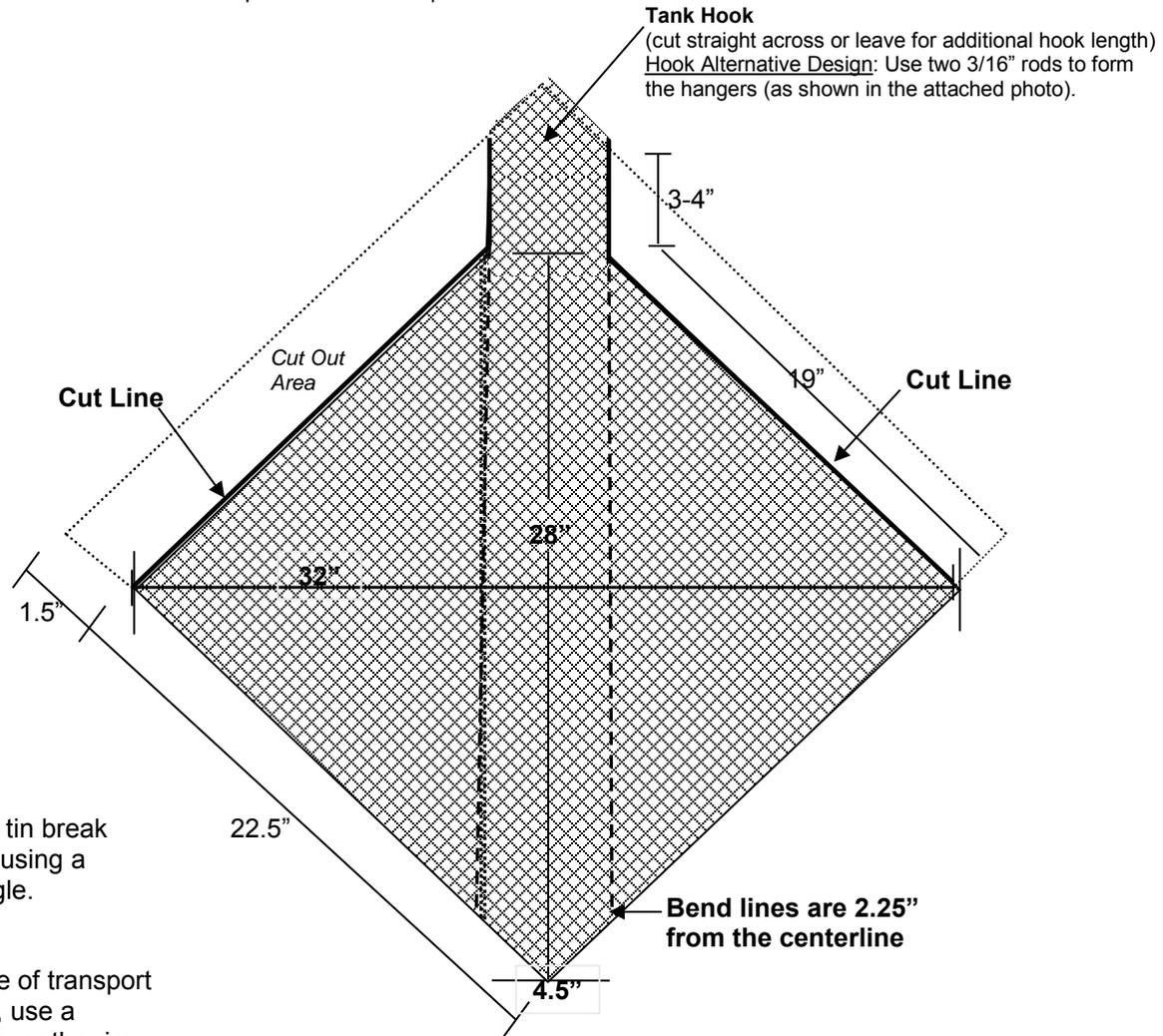
MATERIALS: 10 -14 gauge, flattened or regular, expanded metal. Recommend flattened expanded metal $\frac{3}{4}$ " - #9.



4'x 8' Panel of Expanded Metal (yields 8 tank ramps)



1. Torch cut eight 24" x 24" squares. Total cutting length is 20'. Time: Approx. ½ hour.
2. Make a template of the cutout areas and mark the cut lines with permanent marker or soapstone.
3. Torch cut the cut lines. Total cutting length is 46" per ladder. Time: Approx. 40 minutes (8 ramps).



4. Mark the bend lines. Use a tin break or bend over a metal edge using a hammer. Bend at a 45° angle. Time: Approx. 40 min.
5. Leave the hook flat for ease of transport and storage. At installation, use a hammer to bend the hook over the rim of the stock tank.
6. Paint with a rust resistant, **non-toxic** neutral color. Two coats. Time: Approx. 40 min.

Cost to Fabricate Eight Ramps
 Cost estimate for materials **\$45-60** (as of 11/06)
 Labor estimate is **2.5 hours**

APPROVALS:

_____	_____	_____
NRCS Conservationist	JOB APPROVAL AUTHORITY	Date
_____		_____
Producer		Date

CERTIFICATION STATEMENT:

I hereby certify that this practice has been installed in accordance with NRCS standards and specifications.

_____	_____	_____
NRCS Conservationist	JOB APPROVAL AUTHORITY	Date
_____		_____
		Date