

**Practice: 634 - Waste Transfer**

**Scenario: #4 - Medium sized wastewater reception pit with 6 inch conduit transfer pipe to waste storage pond**

**Scenario Description:**

Installation for a wastewater collection system that includes materials and structures to collect a design volume between 1000 and 5000 gallons of liquids such as silage leachate, lot runoff and other contaminated liquid effluent which is then transferred through a 6" low pressure conduit to the waste storage structure. This scenario includes a reinforced concrete manure reception pit and a 6" PVC SDR 41 conduit to transfer the manure and wastewater to a waste storage pond. Reception Pit includes safety fence w/gate or solid/grated cover. The transfer conduit consists of the pipe plus the inlet structure connection and all other fittings, trench excavation and backfill, labor and equipment for installation. If pumping is required for the pipe flow velocity that needs to be contracted under PS 533, Pumping Plant

Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

**Before Situation:**

Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources. The transfer of waste water to a waste storage facility is required for the CNMP.

**After Situation:**

This practice scenario is for the estimated design volume for waste collection and transfer of 4300 gallons of liquid waste and can be transferred under gravity or low pressure flow in a 6" PVC pipeline to a waste storage pond. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and gutters at the basin to collect liquid slurry waste and the installation of an 8'x12'x6' reinforced concrete reception pit formed in place that includes safety fence w/gate or solid/grated cover. The transfer pipeline is assumed to be 300 feet long, 6" PVC gasketed SDR 41 pipe with an adapter for the concrete basin, couplers, air-vac vents, all other fittings placed as specified by the design, trench excavation, pipe bedding and backfill. Pipe length for contract is increased by 10% to account for required fittings. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling as well as pipeline installation. Transfer pump if needed must be contracted under pumping plant, PS 533.

**Scenario Feature Measure:** Collection volume installed

**Scenario Unit:** Gallon

**Scenario Typical Size:** 4,300

**Scenario Cost:** \$15,841.52

**Scenario Cost/Unit:** \$3.68

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$155.72	6	\$934.32
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$334.96	14	\$4,689.44
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$55.14	32	\$1,764.48
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$66.18	8	\$529.44
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	\$53.77	16	\$860.32
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	\$14.16	3	\$42.48

**Labor**

**Labor**

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.70	96	\$1,795.20
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$36.51	32	\$1,168.32
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$20.08	24	\$481.92
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$22.21	32	\$710.72

**Materials**

Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	\$2.81	40	\$112.40
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic yard	\$26.95	18	\$485.10
Pipe, PVC, 6", SDR 41	984	Materials: - 6" - PVC - SDR 41 100 psi - ASTM D2241	Foot	\$3.37	330	\$1,112.10

**Mobilization**

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$170.76	2	\$341.52
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$253.88	2	\$507.76
Aggregate, Shipping, Cubic Yard-mile	2360	Mobilization of aggregate material beyond 20 miles of local delivery from quarry to construction site. Cubic Yard-mile (Cubic Yard * miles of haul).	Cubic Yard-Mile	\$0.34	900	\$306.00

**Practice: 634 - Waste Transfer**

**Scenario: #6 - Concrete Channel**

**Scenario Description:**

Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to an existing collection basin and/or waste storage facility.

Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation.

Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

**Before Situation:**

Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

**After Situation:**

Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The purpose is to transfer liquids or manure slurry from one area to an existing collection basin or waste storage facility. Includes safety chain for equipment.

Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

**Scenario Feature Measure:** Bottom surface area of concrete channel

**Scenario Unit:** Square Foot

**Scenario Typical Size:** 1,200

**Scenario Cost:** \$12,785.64

**Scenario Cost/Unit:** \$10.65

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	\$14.16	4	\$56.64
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-place as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$155.72	22	\$3,425.84
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-place in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$334.96	11	\$3,684.56
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$66.18	8	\$529.44
<b>Labor</b>						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$22.21	8	\$177.68
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.70	64	\$1,196.80
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$36.51	50	\$1,825.50

**Materials**

**Materials**

Safety gate, span manure transfer channel or chute	1952	Safety gate to span manure transfer channel at push off wall or chute outlet. Minimum of 4' tall with openings that will not pass a 6" or larger sphere. Includes materials only.	Foot	\$14.92	16	\$238.72
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic yard	\$26.95	26	\$700.70

**Mobilization**

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$253.88	2	\$507.76
Aggregate, Shipping, Cubic Yard-mile	2360	Mobilization of aggregate material beyond 20 miles of local delivery from quarry to construction site. Cubic Yard-mile (Cubic Yard * miles of haul).	Cubic Yard-Mile	\$0.34	1300	\$442.00

**Practice: 634 - Waste Transfer**

**Scenario: #13 - 30 inch HDPE conduit, gravity flow, from an existing inlet structure to site of treatment or storage.**

**Scenario Description:**

Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of an existing inlet structure or hopper with attachment to a smooth interior large diameter pipe. The pipe conveys the slurry waste liquid between the waste collection point and a manure storage or waste treatment structure. Adequate head on the pipe flow or change in elevation must be available for the gravity system to function and should be evaluated by the design engineer. This practice includes the pipe attachment to an existing inlet structure and all other fittings, trench excavation and backfill, labor and a equipment for installation.

This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

**Before Situation:**

An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

**After Situation:**

Install a 150 foot long 30" diameter water tight HDPE pipe to transfer manure by gravity from one location to another. A gravity transfer system typically consists of a sealed inlet at an existing waste collection structure to a smooth interior 30" sewer grade pipe that will gravity flow to an outlet at a site of manure treatment or storage. This scenario includes the pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. If required an inlet structure may be contracted under another scenario.

The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

**Scenario Feature Measure:** Length of pipe installed

**Scenario Unit:** Feet

**Scenario Typical Size:** 150

**Scenario Cost:** \$12,168.76

**Scenario Cost/Unit:** \$81.13

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic yard	\$2.79	45	\$125.55
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$55.14	30	\$1,654.20
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$4.47	57	\$254.79
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$155.72	14	\$2,180.08
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	\$14.16	7	\$99.12
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$1.83	125	\$228.75
<b>Labor</b>						
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$36.51	20	\$730.20

**Labor**

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.70	48	\$897.60
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$22.21	30	\$666.30

**Materials**

Pipe, HDPE, CPT, Double Wall, Soil Tight, 30"	1247	Pipe, Corrugated HDPE Double Wall, 30" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$26.20	165	\$4,323.00
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic yard	\$38.57	13	\$501.41

**Mobilization**

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$253.88	2	\$507.76
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**Practice: 634 - Waste Transfer**

**Scenario: #16 - 6 inch diameter, Pressure flow PVC pipeline, from waste storage pond to land application site.**

**Scenario Description:**

Pressure flow pipeline used to transfer manure wastewater by pumping from the waste storage pond to the field where it is to be applied according to the CNMP. Pressure flow transfer pipelines can be between 3" and 12" diameter but 6" diameter is a commonly used pipe size. Pressure pipe will handle an internal pumping pressure between 130 and 200 psi depending on the designed pumping system and must have gasketed joints to seal for the wastewater transfer.

The pressure pipe moves the water by pumping from the intake riser location, through a buried mainline with outlet risers spaced at 300 ft intervals for a traveler applicator. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements.

This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

**Before Situation:**

The waste storage structure is separated from the application fields where wastewater nutrients are needed. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

**After Situation:**

Install a 1000 foot long 6 inch diameter PVC gasketed IPS pipe that has an SDR of 21 and is water tight under pressure flow to transfer the manure wastewater. An inlet riser and is located near the pump site of the waste storage pond and designed for the desired pressure and flow for the application system. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function.

The transfer pipeline will deliver the manure slurry to the fields for agronomic nutrient utilization according to the CNMP, thereby protecting water quality resources.

**Scenario Feature Measure:** Length of pipe installed

**Scenario Unit:** Feet

**Scenario Typical Size:** 1,000

**Scenario Cost:** \$12,392.27

**Scenario Cost/Unit:** \$12.39

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$106.01	1	\$106.01
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$4.47	90	\$402.30
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	\$2.44	1000	\$2,440.00
<b>Labor</b>						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.70	70	\$1,309.00

**Labor**

Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$36.51	20	\$730.20
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**Materials**

Pipe, PVC, 6", SDR 21	987	Materials: - 6" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$6.27	1100	\$6,897.00
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**Mobilization**

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$253.88	2	\$507.76
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