

Practice: 367 - Roofs and Covers

Scenario: #1 - Flexible Roof

Scenario Description:

A flexible membrane or fabric-like roof placed on a steel truss hoop-like supports and supporting foundation. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

Associated practices include Waste Storage Facility (313), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), and Waste Treatment (629).

Before Situation:

Applicable where the exclusion of precipitation from an animal waste storage and/or treatment facility will improve of an existing or planned system. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

After Situation:

A flexible membrane or fabric-like roof placed on a steel truss hoop-like supports and supporting foundation. Roof or cover will be engineered and installed in accordance with appropriate building codes and permits. Typical size is 1,000 square feet and is over an approved animal waste management facility as a component of a CNMP. It is designed to prevent precipitation to allow proper management of animal waste streams (manure or compost streams), thus mitigating the negative factors from the "before practice implementation".

Scenario Feature Measure: Footprint of the building

Scenario Unit: Square Foot

Scenario Typical Size: 1,000

Scenario Cost: \$8,956.52

Scenario Cost/Unit: \$8.96

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Materials						
Roof, Hoop Truss Arch Structure, less than 30' wide	1667	Hoop Truss Arch Structure with fabric cover - less than 30' width, includes materials, equipment, and installation. Does not include foundation preparation.	Square Foot	\$8.25	1000	\$8,250.00
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$276.82	2	\$553.64
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88

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Scenario: #2 - Timber or Steel Sheet Roof

Scenario Description:

A timber framed building with a timber or steel "sheet" roof and supporting foundation. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

Associated practices include Waste Storage Facility (313), Animal Mortality Facility (316), Composting Facility (317), Agrichemical Handling Facility (309), Roof Runoff Structure (558), and Waste Treatment (629).

Before Situation:

Applicable where the exclusion of precipitation from an animal waste storage and/or treatment facility will improve of an existing or planned system. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

After Situation:

A timber framed building with a timber or steel "sheet" roof and supporting foundation. Engineered and installed in accordance with appropriate building codes and permits. Typical size is 1,000 square feet and is over an approved animal waste management facility as a component of a CNMP. It is designed to prevent precipitation to allow proper management of animal waste streams (manure or compost streams), thus mitigating the negative factors from the "before practice implementation".

Scenario Feature Measure: Footprint of building

Scenario Unit: Square Foot

Scenario Typical Size: 1,000

Scenario Cost: \$8,749.70

Scenario Cost/Unit: \$8.75

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Materials						
Roof, Post Frame Building, less than 30' wide	1672	Post Frame Building, no sides, - less than 30' width. Building sites with expected snow loads up to 30 lbs per square foot and wind exposure in semi protected areas (wooded or terrain with numerous closely spaced obstructions). Includes materials, shipp	Square Foot	\$8.32	1000	\$8,320.00
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$276.82	1	\$276.82
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88

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Scenario: #3 - Steel Frame and Roof

Scenario Description:

A steel framed building with steel "sheet" roof and supporting foundation. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

Associated practices includes Waste Storage Facility (313), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), and Waste Treatment (629).

Before Situation:

Applicable where the exclusion of precipitation from an animal waste storage and/or treatment facility will improve of an existing or planned system. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

After Situation:

A steel framed building with steel "sheet" roof and supporting foundation. Engineered and installed in accordance with appropriate building codes and permits. Typical size is 10,000 square feet and is over an approved animal waste management facility as a component of a CNMP. It is designed to prevent precipitation to allow proper management of animal waste streams (manure or compost streams), thus mitigating the negative factors from the "before practice implementation".

Scenario Feature Measure: Footprint of building

Scenario Unit: Square Foot

Scenario Typical Size: 10,000

Scenario Cost: \$69,906.52

Scenario Cost/Unit: \$6.99

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Materials						
Roof, Steel Frame Monoslope Building, greater than 60' wide	1677	Steel Frame Monoslope Building, greater than 60' width, includes materials, equipment, and installation. Does not include foundation preparation.	Square Foot	\$6.92	10000	\$69,200.00
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$276.82	2	\$553.64
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88

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Scenario: #4 - Flexible Membrane Cover

Scenario Description:

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester). Cover will exclude precipitation and/or capture biogas for controlled release for flaring or anaerobic digestion.

Associated practices include Waste Storage Facility (313), Waste Treatment Lagoon (359), Anaerobic Digester (366), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), Pumping Plant (533), and Waste Treatment (629).

Before Situation:

Applicable where the exclusion of precipitation from an animal waste storage or treatment lagoon will improve the management of an existing or planned system, capture and controlled release or flaring of emissions from an existing or planned agricultural waste storage to improve air quality, and/or biogas production and capture for energy use are part of the existing or planned animal waste management system.

After Situation:

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester).

Scenario Feature Measure: Surface of Membrane

Scenario Unit: Square Foot

Scenario Typical Size: 10,000

Scenario Cost: \$74,245.90

Scenario Cost/Unit: \$7.42

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Trencher, 8"	936	Equipment and power unit costs. Labor not included.	Hour	\$96.52	8	\$772.16
Track Loader, 95HP	935	Equipment and power unit costs. Labor not included.	Hour	\$95.08	16	\$1,521.28
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.59	40	\$223.60
Skidsteer, 80 HP	933	Skidsteer loader with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$46.33	20	\$926.60
Labor						
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$19.19	28	\$537.32
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$27.06	16	\$432.96
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.92	32	\$605.44
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$27.70	16	\$443.20
Materials						
Synthetic Liner, 40 mil	1387	Synthetic 40 mil HDPE, LLDPE, EPDM, etc membrane liner material. Includes materials and shipping only.	Square Foot	\$5.65	12000	\$67,800.00
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$276.82	3	\$830.46
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88

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Scenario: #5 - Flexible Membrane Cover with Flare

Scenario Description:

A fabricated flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester). Cover will exclude precipitation and/or capture biogas for controlled release for flaring or anaerobic digestion. This scenario includes the gas collection and flare system to convert methane to carbon dioxide.

Associated practices include Waste Storage Facility (313), Waste Treatment Lagoon (359), Anaerobic Digester (366), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), Pumping Plant (533), and Waste Treatment (629).

Before Situation:

Applicable where the exclusion of precipitation from an animal waste storage or treatment lagoon will improve the management of an existing or planned system, capture and controlled release or flaring of emissions from an existing or planned agricultural waste storage to improve air quality, and/or biogas production and capture for energy use are part of the existing or planned animal waste management system.

After Situation:

A fabricated flexible membrane over a 200 ft x 300 ft waste storage pond. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste storage pond, waste treatment lagoon or anaerobic digester). A flare is included to burn off the captured emitted methane. Methane collection system under the cover is installed on a per acre rate basis.

Scenario Feature Measure: Surface of Membrane

Scenario Unit: Square Foot

Scenario Typical Size: 60,000

Scenario Cost: \$489,168.80

Scenario Cost/Unit: \$8.15

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Trencher, 8"	936	Equipment and power unit costs. Labor not included.	Hour	\$96.52	24	\$2,316.48
Skidsteer, 80 HP	933	Skidsteer loader with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$46.33	56	\$2,594.48
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.59	100	\$559.00
Track Loader, 95HP	935	Equipment and power unit costs. Labor not included.	Hour	\$95.08	40	\$3,803.20
Labor						
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$19.19	80	\$1,535.20
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$27.06	40	\$1,082.40
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$27.70	40	\$1,108.00
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.92	96	\$1,816.32
Materials						
Covered Lagoon Flare	1666	Flare excess gas to convert from methane to carbon dioxide. Includes labor and equipment.	Each	\$12,452.92	1	\$12,452.92
Covered Lagoon Gas Collection System	1664	Piping and collection system for biogas. Includes labor and equipment.	Each	\$38,655.33	1.4	\$54,117.46
Synthetic Liner, 40 mil	1387	Synthetic 40 mil HDPE, LLDPE, EPDM, etc membrane liner material. Includes materials and shipping only.	Square Foot	\$5.65	72000	\$406,800.00

Mobilization

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$276.82	3	\$830.46
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88

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Scenario: #6 - Permeable Composite or Inorganic Cover

Scenario Description:

Permeable organic or inorganic cover applied to the liquid surface of a waste storage or treatment facility. Permeable organic or inorganic cover to reduce radiation and wind velocity over the surface of a manure storage to reduce transmission of odors and act as a medium for growth of microorganisms that utilize carbon, nitrogen, and sulfur to decompose odorous compounds.

Associated practices include Waste Storage Facility (313).

Before Situation:

Applicable where the bio-treatment of emissions from an existing or planned waste storage or treatment facility will improve air quality.

After Situation:

Permeable composite or inorganic cover applied to the liquid surface of a waste storage or treatment facility.

Scenario Feature Measure: Storage Surface Area at Normal Full Level

Scenario Unit: Square Foot

Scenario Typical Size: 10,000

Scenario Cost: \$75,425.26

Scenario Cost/Unit: \$7.54

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Materials						
Composite Cover, floating cover, > 5,000 square feet	1860	Composite material that is used to cover open storages with an area greater than 5,000 sf. Example, Hexa-Cover. Materials only.	Square Foot	\$7.49	10000	\$74,900.00
Mobilization						
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$186.19	2	\$372.38
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$76.44	2	\$152.88