

**NATURAL RESOURCES CONSERVATION SERVICE  
CONSERVATION PRACTICE STANDARD**

**SUBSURFACE DRAIN**

**(Ft.)**

**Code 606**

**DEFINITION**

A conduit installed beneath the ground surface to collect and/or convey excess water.

**PURPOSE**

This practice may be applied as part of a resource management system to achieve one or more of the following purposes:

- Remove or distribute excessive soil water.
- Remove salts and other contaminants from the soil profile.

**CONDITIONS WHERE PRACTICE APPLIES**

This standard applies to agricultural land where a shallow water table exists and where a subsurface drainage system can mitigate the following adverse conditions caused by excessive soil moisture:

- Poor health, vigor and productivity of plants.
- Poor field trafficability.
- Accumulation of salts in the root zone.
- Health risk and livestock stress due to pests such as flukes, flies, or mosquitoes.
- Wet soil conditions around farmsteads, structures, and roadways.

This standard also applies where collected excess water can be distributed through a subsurface water utilization or treatment area.

**CRITERIA**

The use of this standard will comply with all federal, state and local laws and regulations.

**Capacity.** Design capacity shall be based on the following, as applicable:

- Application of a locally proven drainage coefficient for the acreage drained.
- Yield of groundwater based on the expected deep percolation of irrigation water from the

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overlying fields.

- Comparison of the site with other similar sites where subsurface drain yields have been measured.
- Measurement of the rate of subsurface flow at the site during a period of adverse weather and groundwater conditions.
- Application of Darcy's law to lateral or artesian subsurface flow.
- Contributions from surface inlets based on hydrologic analysis or flow measurements

The required capacity of the drain can be determined from charts and tables in Chapter 14, Water Management (Drainage) of the Engineering Field Handbook (EFH) Part 650. Where the land to be drained has adequate surface drainage, either natural or artificial, the following coefficients are recommended.

Soil	Coefficient (Inches to be removed in 24 hours)	
	Field Crops	Truck Crops
Mineral	3/8 inch to 1/2 inch	1/2 inch to 3/4 inch
Organic	1/2 inch to 3/4 inch	3/4 inch to 1-1/2 inch

Where it is necessary to admit surface water to the subsurface drainage system through surface inlets, the following coefficients are recommended:

Soil	Co-efficient (Inches to be removed in 24 hours)			
	Field Crops		Truck Crops	
	Blind inlets	Open inlets	Blind inlets	Open inlets
Mineral	1/2 inch to 3/4 inch	1/2 inch to 1 inch	3/4 inch to 1 inch	1 inch to 1-1/2 inch
Organic	3/4 inch to 1 inch	3/4 inch to 1-1/2 inch	1 inch to 2 inch	2 inch to 4 inch

Where high value truck crops might be damaged by water standing on them from 2 to 4 hours during hot weather, a higher coefficient than those given above and/or closer drain spacing shall be necessary to hold crop damage to a minimum.

**Size.** The size of subsurface drains shall be computed by applying Manning's formula, using roughness coefficients recommended by the manufacturer of the conduit. The size shall be based on the maximum design flow rate and computed using one of the following assumptions:

- The hydraulic grade line parallel to the bottom grade of the subsurface drain with the conduit flowing full at design flow (normal condition, no internal pressure).
- Conduit flowing partly full where a steep grade or other conditions require excess capacity.
- Conduit flowing under internal pressure with hydraulic grade line set by site conditions, which differs from the bottom grade of the subsurface drain.

All subsurface drains shall have a nominal diameter that equals or exceeds 3 inches.

**Internal Hydraulic Pressure.** Drains are normally designed to flow with no internal pressure, and the flow is normally classified as open channel. The design internal pressure of drains shall not exceed the limits recommended by the manufacturer of the conduit.

**Horizontal Alignment.** A change in horizontal direction of the subsurface drain shall be made by one of the following methods:

1. The use of manufactured fittings.
2. The use of junction boxes or manholes.
3. A gradual curve of the drain trench on a radius that can be followed by the trenching machine while maintaining grade.

**Location, Depth, and Spacing.** The location, depth, and spacing of the subsurface drain shall be based on site conditions including soils, topography, groundwater conditions, crops, land use, outlets, saline or sodic conditions, and proximity to wetlands.

The minimum depth of cover over subsurface drains may exclude sections of conduit near the outlet or through minor depressions, providing these sections of conduit are not subject to damage by frost action or equipment travel.

In mineral soils, the minimum depth of cover over subsurface drains shall be 2.0 feet.

In organic soils, the minimum depth of cover after initial subsidence shall be 3.0 feet. If water control structures are installed and managed to limit oxidation and subsidence of the soil, the minimum depth of cover may be reduced to 2.5 feet.

For flexible conduits, maximum burial depths shall be based on manufacturer's recommendations for the site conditions, or based on a site-specific engineering design consistent with methods in NRCS National Engineering Handbook (NEH), Part 636, Chapter 52, Structural Design of Flexible Conduits.

For computation of maximum allowable loads on subsurface drains of all materials, use the trench and bedding conditions specified, and the compressive strength of the conduit. The design load on the conduit shall be based on a combination of equipment loads, trench loads, and road traffic, as applicable.

Equipment loads shall be based on the maximum expected wheel loads for the equipment to be used, the minimum height of cover over the conduit, and the trench width.

Equipment loads on the conduit may be neglected when the depth of cover exceeds 6 feet. Trench loads shall be based on the type of backfill over the conduit, the width of the trench, and the unit weight of the backfill material.

**Minimum Velocity and Grade.** In areas where sedimentation is not a hazard, minimum grades shall be based on site conditions and a velocity of not less than 0.5 feet per second. If a sedimentation hazard exists, a velocity of not less than 1.4 feet per second shall be used to establish the minimum grades. Otherwise, provisions shall be made for preventing sedimentation by use of filters or by collecting and periodically removing sediment from installed traps, or by periodically cleaning the lines with high-pressure jetting systems or cleaning solutions.

**Maximum Velocity.** Design velocities for perforated or open joint pipe shall not exceed those given in Table 1, unless special protective measures are installed. Design velocities with protective measures shall not exceed manufacturer's recommended limits.

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**Table 1.** Maximum Flow Velocities by Soil Texture.

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Soil Texture	Velocity, ft./sec.
Sand and sandy loam	3.5
Silt and silt loam	5.0
Silty clay loam	6.0
Clay and clay loam	7.0
Coarse sand or gravel	9.0

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Ref: NEH 624, Chapter 4, Subsurface Drainage.

On sites where topographic conditions require drain placement on steep grades and design velocities greater than indicated in Table 1, special measures shall be used to protect the conduit or surrounding soil.

Protective measures for high velocities shall include one or more of the following, as appropriate:

1. Enclose continuous perforated pipe or tubing with fabric type filter material or properly graded sand and gravel.
2. Use non-perforated continuous conduit or a watertight pipe, and sealed joints.
3. Place the conduit in a sand and gravel envelope, or initial backfill with the least erodible soil available.
4. Select rigid butt end pipe or tile with straight smooth sections and square ends to obtain tight fitting joints.
5. Wrap open joints of the conduit with tar- impregnated paper, burlap, or special fabric-type filter material.
6. Install larger diameter drain conduit in the steep area to help assure a hydraulic grade line parallel with the conduit grade.
7. Install open air risers for air release or entry at the beginning and downstream end of the high velocity section.

Releases from drainage water management structures shall not cause flow velocities in perforated or open joint drains to exceed allowable velocities in Table 1, unless protective measures are installed.

**Thrust Control.** Follow pipe manufacturer's recommendations for thrust control or anchoring, where the following conditions exist:

- Axial forces that tend to move the pipe down steep slopes.
- Thrust forces from abrupt changes in pipeline grade or horizontal alignment, which exceed soil bearing strength.
- Reductions in pipe size.

In the absence of manufacturer's data, thrust blocks shall be designed in accordance with NEH, Part

636, Chapter 52, Structural Design of Flexible Conduits.

**Outlets.** Drainage outlets shall be adequate for the quantity and quality of water to be discharged.

Outlets to surface water shall be designed to operate without submergence under normal conditions.

For discharge to streams or channels, the outlet invert shall be located above the elevation of normal flow and at least 1.0 foot above the channel bottom.

Outlets shall be protected against erosion and undermining of the conduit, entry of tree roots, damaging periods of submergence, and entry of rodents or other animals into the subsurface drain.

A continuous section of pipe without open joints or perforations, and with stiffness necessary to withstand expected loads, shall be used at the outlet end of the drain line. Minimum lengths for the outlet section of conduit are provided in Table 2. Single-wall Corrugated Plastic Pipe is not suitable for the section that outlets into a ditch or channel.

For outlets into sumps, the discharge elevation shall be located above the elevation at which pumping is initiated.

**Table 2.** Minimum Length of Outlet Pipe Sections.

Pipe Diameter, in.	Min. Section Length, ft.
8 and smaller	10
10 to 12	12
15 to 18	16
Larger than 18	20

The use and installation of outlet pipe shall conform to the following requirements:

- If burning vegetation on the outlet ditch bank is likely to create a fire hazard, the material from which the pipe is fabricated must be fireproof.
- At least two-thirds of the pipe section shall be buried in the ditch bank, and the cantilever section must extend to the toe of the ditch side slope, or the side slope shall be protected from erosion.
- If ice or floating debris may damage the outlet pipe, the outlet shall be recessed to the extent that the cantilevered part of the pipe will be protected from the current of flow in the ditch or channel.
- Headwalls used for subsurface drain outlets must be adequate in strength and design to avoid washouts and other failures.

**Protection from Biological and Mineral Clogging.** Drains in certain soils are subject to clogging of drain perforations by bacterial action in association with ferrous iron, manganese, or sulfides. Iron ochre can clog drain openings and can seal manufactured (fabric) filters. Manganese deposits and sulfides can clog drain openings.

Where bacterial activity is expected to lead to clogging of drains, access points for cleaning the drain lines shall be provided.

Where possible, outlet individual drains to an open ditch to isolate localized areas of contamination and to limit the translocation of contamination throughout the system.

Where possible, in areas where the potential for such problems is high, protection can be provided by

designing an outlet facility that ensures permanent submergence of the drain line.

**Protection from Root Clogging.** Problems may occur where drains are in close proximity to perennial vegetation. Drain clogging may result from root penetration by water-loving trees, such as willow, cottonwood, elm, soft maple, some shrubs, grasses, and deep-rooted perennial crops growing near subsurface drains.

The following steps may reduce the incidence of root intrusion:

- Install a continuous section of non-perforated pipe or tubing with sealed joints, through the root zone.
- Remove water-loving trees for a distance of at least 100 feet on each side of the drain, and locate drains a distance of 50 feet or more from non-crop tree species.
- Provide for intermittent submergence of the drain to limit rooting depth by installing a structure for water control (e.g. an inline weir with adjustable crest) that allows for raising the elevation of the drain outlet.

**Water Quality.** Septic systems shall not be directly connected to the subsurface drainage system, nor shall animal waste be directly introduced into the subsurface drainage system.

**Materials.** Subsurface drains include flexible conduits of plastic, bituminized fiber, or metal; rigid conduits of vitrified clay or concrete; or other materials of acceptable quality.

The conduit shall meet strength and durability requirements for the site. All conduits shall meet or exceed the minimum requirements of the appropriate specifications published by the American Society for Testing and Materials (ASTM), American Association of State Highway Transportation Officials (AASHTO), or the American Water Works Association (AWWA).

**Foundation.** If soft or yielding foundations are encountered, the conduits shall be stabilized and protected from settlement. The following methods are acceptable for the stabilization of yielding foundations:

- Remove the unstable material and provide a stable bedding of granular envelope or filter material.
- Provide continuous cradle support for the conduit through the unstable section.
- Bridge unstable areas using long sections of conduit having adequate strength and stiffness to ensure satisfactory subsurface drain performance.
- Place conduit on a flat, treated plank. This method shall not be used for flexible (e.g. Corrugated Plastic Pipe) without proper bedding between the plank and conduit.

**Filters and Filter Material.** Filters shall be used around conduits, as needed, to prevent movement of surrounding soil material into the conduit. The need for a filter shall be determined by the characteristics of the surrounding soil material, site conditions, and the velocity of flow in the conduit. A suitable filter shall be used if any of the following conditions exist:

- Local experience with soil site conditions indicates a need.
- Soil materials surrounding the conduit are dispersed clays, silts with a Plasticity Index less than 7, or fine sands with a Plasticity Index less than 7.
- The soil is subject cracking by desiccation.

- The method of installation may result in inadequate consolidation between the conduit and backfill material.

If a sand-gravel filter is specified, the filter gradation shall be designed in accordance with NEH, Part 633, Chapter 26, Gradation Design of Sand and Gravel Filters.

Specified filter material must completely encase the conduit such that all openings are covered with at least 3 inches of filter material, except where the top of the conduit and side filter material are covered by a sheet of plastic or similar impervious material to reduce the quantity of filter material required. In all cases, the resulting flow pattern through filter material shall be a minimum of 3 inches in length.

Geotextile filter materials may be used, provided that the effective opening size, strength, durability, and permeability are adequate to prevent soil movement into the drain throughout the expected life of the system. Geotextile filter material shall not be used where the silt content of the soil exceeds 40 percent.

**Envelopes and Envelope Material.** Envelopes shall be used around subsurface drains if needed for proper conduit bedding or to improve flow characteristics into the conduit.

Materials used for envelopes do not need to meet the gradation requirements of filters, but they must not contain materials that will cause an accumulation of sediment in the conduit, or materials that will render the envelope unsuitable for bedding of the conduit.

Envelope materials shall consist of sand- gravel, organic, or similar material. 100 percent of sand-gravel envelope materials shall all pass a 1.5-inch sieve; not more than 30 percent shall pass a Number 60 sieve; and not more than 5 percent shall pass the Number 200 sieve.

Organic or other compressible envelope materials shall not be used below the centerline of flexible conduits. All organic or other compressible materials shall be of a type that will not readily decompose.

**Placement and Bedding.** Placement and bedding requirements apply to both excavation trenching and plow type installations.

Place the conduit on a firm foundation to ensure proper alignment.

Conduits shall not be placed on exposed rock, or on stones greater than 1½ inches for conduits 6 inches or larger in diameter, or on stones greater than ¾ inch for conduit less than 6 inches in diameter. Where site conditions do not meet this requirement, the trench must be over-excavated a minimum of 6 inches and refilled to grade with a suitable bedding material.

If installation will be below a water table or where unstable soils are present, special equipment, installation procedures, or bedding materials may be needed. These special requirements may also be necessary to prevent soil movement into the drain or plugging of the envelope, if installation will be made in materials such as soil slurries.

For the installation of Corrugated Plastic Pipe with diameters of 8 inches or less, one of the following bedding methods shall be specified:

1. A shaped groove providing an angle of support of 90 degrees or greater shall be provided in the bottom of the trench for tubing support and alignment.
2. A sand-gravel envelope, at least 3 inches thick, to provide support.
3. Compacted bedding material beside and to 3 inches above the conduit.

For the installation of Corrugated Plastic Pipe with diameters larger than 8 inches, the same bedding requirements shall be met except that a semi-circular or trapezoidal groove shaped to fit the conduit with a support angle of 120 degrees will be used rather than a V-shaped groove.

For rigid conduits installed in a trench, the same requirements shall be met except that a groove or notch is not required. For trench installations where a sand-gravel or compacted bedding is not specified, the initial backfill for the conduit shall be selected material containing no hard objects (e.g. rocks or consolidated chunks of soil) larger than 1.5 inches in diameter. Initial backfill shall be carried to a minimum of 3 inches above the conduit.

**Auxiliary Structures and Protection.** The capacity of any structure installed in the drain line shall be no less than that of the line or lines feeding into or through them.

Structures for water table management, with provisions to elevate the outlet and allow submergence of the upstream drain, shall meet applicable design criteria in Ohio Conservation Practice Standards, Structure for Water Control (587), and Drainage Water Management (554).

If the drain system is to include underground outlets, the capacity of the surface water inlet shall not be greater than the maximum design flow in the downstream drain line or lines. Covers or trash racks shall be used to ensure that no foreign materials are allowed in the drain lines. Inlets shall be protected from entry of animals or debris. If sediment may pose a problem, sediment traps shall be installed.

The capacity of a relief well system shall be based on the flow from the aquifer, the well spacing, and other site conditions, and shall be adequate to lower the artesian water head to the desired level. Relief wells shall not be less than 4 inches in diameter.

Junction boxes, manholes, catch basins, and sand traps must be accessible for maintenance. A clear opening of not less than 2.0 feet will be provided in either circular or rectangular structures. The drain system shall be protected against turbulence created near outlets, surface inlets or similar structures. Continuous non-perforated or closed-joint pipe shall be used in drain lines adjoining the structure where excessive velocities will occur.

Junction boxes shall be installed where three or more lines join or if two lines join at different elevations. If the junction box is buried, a solid cover should be used, and the junction box should have a minimum of 1.5 feet of soil cover. Buried boxes shall be protected from traffic.

If not connected to a structure, the upper end of each subsurface drain line will be closed with a tight-fitting cap or plug of the same material as the conduit, or other durable materials.

Watertight conduits designed to withstand the expected loads shall be used where subsurface drains cross under irrigation canals, ditches, or other structures.

## CONSIDERATIONS

When planning, designing, and installing this practice, the following items should be considered:

- Protection of shallow drains, auxiliary structures, and outlets from damage due to freezing and thawing.
- Proper surface drainage to reduce the required intensity of the subsurface drainage system.
- Designs that incorporate drainage water management practices (or facilitate its future incorporation) to reduce nutrient loading of receiving waters.

- Drainage laterals oriented along elevation contours to improve the effectiveness of drainage water management structures.
- The effects of drainage systems on runoff volume, seepage, and the availability of soil water needed for plant growth.
- Confirmation of soil survey information with site investigation, including auguring and shallow excavations to identify soil profile hydraulic characteristics, soil texture layering, water table depth, etc.
- The effects of drainage systems on the hydrology of adjacent lands.
- Subsoiling or ripping of soils with contrasting texture layers to improve internal drainage.
- Installations in dry soil profile to minimize problems of trench stability, conduit alignment, and soil movement into the drain.
- The effects to surface water quality.
- Use of temporary flow blocking devices to reduce risk of drain water contamination from surface applications of manure.

#### **PLANS AND SPECIFICATIONS**

Plans and specifications for installing subsurface drains shall be in keeping with this standard and shall describe the requirements for applying the practice to achieve its intended purpose.

At a minimum, plans specifications shall include, as applicable:

- plan view of drainage system;
- wetland delineation(s) – where applicable;
- length, size, quality, and kind of drain;
- length, size, quality, and kind of outlet pipe, and protection required;
- profile of mains showing ground line, grade, stationing, and invert elevations at key locations
- typical cross section including trench dimensions, bedding, and backfill requirements
- Bottom or low flow elevation in outlet ditches or streams.

#### **OPERATION AND MAINTENANCE**

The Operation and Maintenance (O&M) Plan shall provide specific instructions for operating and maintaining the system to insure proper function as designed. At a minimum, the O&M Plan shall address:

- Necessary periodic inspection and prompt repair of system components (e.g. structures for water control, underground outlets, vents, drain outlets, trash and rodent guards).
- Winterization protection from freezing conditions for drainage systems in cold climates.

***References***

- USDA-NRCS, National Engineering Handbook, Part 624, Chapter 4, Subsurface Drainage.
- USDA-NRCS, National Engineering Handbook, Part 633, Chapter 26, Gradation Design of Sand and Gravel Filters.
- USDA-NRCS, National Engineering Handbook, Part 636, Chapter 52, Structural Design of Flexible Conduits.
- USDA-NRCS, Engineering Field Handbook, Part 650, Chapter 14, Water Management (Drainage).

**NATURAL RESOURCES CONSERVATION SERVICE  
CONSTRUCTION SPECIFICATION  
SUBSURFACE DRAIN – 606**

**Scope**

The work consists of furnishing and installing conduits and appurtenances for the subsurface drain system as shown on the drawings and specified herein.

**Utilities**

The landowner and/or contractor are responsible for locating all buried utilities in the project area, including drainage tile and other structural measures.

**Inspection and Handling of Materials**

Carefully inspect conduit materials before installation. Look for any deficiencies, such as thin spots or cracking, prior to installation. Plastic pipe and tubing shall be protected from hazards that could cause deformation and warping. Where applicable, check clay and concrete tile for damage from freezing and thawing prior to installation. Protect bituminized fiber and plastic pipe and tubing from hazards causing deformation or warping. Materials with physical imperfections shall not be installed.

**Materials**

Materials for subsurface drains must meet the requirements as shown in the plans and specifications.

The following reference specifications pertain to products currently acceptable for use as subsurface drains:

<b>Pipe Material</b>	<b>Material Specification</b>
<b>Polyethylene (PE) Plastic Pipe</b>	
3" through 24" Corrugated Polyethylene Pipe and Fittings .....	ASTM F 667
12"– 60" Annular Corrugated Profile-Wall Polyethylene (PE) Pipe and Fittings for Gravity–Flow Storm Sewer and Subsurface Drainage Applications .....	ASTM F 2306
2"– 60" Annular Corrugated Profile-Wall Polyethylene (PE) Pipe & Fittings for Land Drainage Applications* *(permits the use of Recycled Materials) .....	ASTM F 2648
Corrugated Polyethylene Drainage Pipe (and Fittings); 3"– 10" .....	AASHTO M 252
Corrugated Polyethylene Pipe (and Fittings); 12"- 60" .....	AASHTO M 294
<b>Clay Pipe</b>	
Clay Drain Tile and Perforated Clay Drain Tile .....	ASTM C-4
Standard Test Methods for Vitrified Clay Pipe .....	ASTM C-301
Vitrified Clay Pipe, Extra Strength, Standard Strength, and Perforated (3"- 24") .....	ASTM C-700
<b>Concrete Pipe</b>	
Nonreinforced Concrete Sewer, Storm Drain, and Culvert Pipe (4"– 36") .....	ASTM C 14
Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe (12" and larger) .....	ASTM C 76
Concrete Pipe for Irrigation or Drainage (4"- 24") .....	ASTM C 118
Portland cement .....	ASTM C 150
Concrete Drain Tile (4"– 36") .....	ASTM C 412
Joints for Concrete Pipe and Manholes, Using Rubber Gaskets .....	ASTM C 443

Perforated Concrete Pipe (4"- 24") ..... ASTM C 444  
 Test Methods for Concrete Pipe, Manhole Sections, or Tile ..... ASTM C 497

**Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe**

Styrene-Rubber (SR) Plastic Drain Pipe and Fittings; 2"- 6" ..... ASTM D 2852

**Poly Vinyl Chloride (PVC) Pipe**

PVC Plastic Pipe, Schedules 40, 80, and 120; 1/8"- 24" ..... ASTM D 1785  
 PVC Pressure-Rated Pipe (SDR Series); 1/8"- 36" ..... ASTM D 2241  
 Type PSM PVC Sewer Pipe and Fittings; 3"- 15" ..... ASTM D 3034  
 Joints for Drain & Sewer Plastic Pipes Using Flexible Elastomeric Seals ..... ASTM D 3212  
 Elastomeric Seals (Gaskets) for Joining Plastic Pipe ..... ASTM F 477  
 PVC Large-Diameter Plastic Gravity Sewer Pipe and Fittings; 18"- 48" ..... ASTM F 679  
 PVC Corrugated Sewer Pipe with a Smooth Interior and Fittings; 4"- 48" ..... ASTM F 949

**Steel Pipe**

Corrugated Steel Pipe, Metallic-Coated for Sewers and Drains ..... ASTM A 760

**Aluminum Pipe**

Corrugated Aluminum Pipe for Sewers and Drains ..... ASTM B 745

**Ductile Iron Pipe**

Ductile-Iron and Gray-Iron Fittings (3"- 48") ..... AWWA C 110  
 Rubber Gasket Joints for Ductile-Iron Pressure Pipe and Fittings ..... AWWA C 111  
 Ductile-Iron Pipe, Centrifugally Cast, for Water (3"- 64") ..... AWWA C 151

**Safety**

All operations shall be carried out in a safe manner and meet applicable health and safety regulations. Trenches may require a protective system unless the excavation is made entirely in stable rock. A competent person may determine that a protective system is not required. A competent person is an individual working for the contractor who is capable of identifying existing and predictable hazards or working conditions that are hazardous, unsanitary, or dangerous to workers, soil types and protective systems required, and who is authorized to take prompt corrective measures to eliminate these hazards and conditions.

**Conduit Perforations Requirement**

Where perforated conduit is required, the water inlet area should be at least 1 in.<sup>2</sup>/ft of conduit length. Round perforations must not exceed 3/16-in. in diameter except where filters, envelopes, or other protection is provided or for organic soils, where a maximum hole diameter of 1/2 in. may be used. Slotted perforations should not exceed 1/8 in. in width.

**Excavation**

Trench widths must be adequate for proper installation of the conduit, allow proper joining of sections, and allow proper placement of filter, envelope, or blinding materials. The trench bottom shall be constructed to proper grade before placement of the conduit. The conduit must be placed on a firm foundation to ensure proper alignment. Prevent runoff and surface water from entering the trench.

Where rock is encountered the trench will be over excavated a minimum of 6 inches and refilled to proper grade with a suitable bedding material.

Unless otherwise shown on the drawings, trench width at the top of the conduit should be the minimum required for proper installation of the conduit, allowing proper joining of sections, allowing

proper placement of filter, envelope, or blinding materials, and providing bedding conditions suitable to support the load on the conduit. The clearance from the edges of the conduit to the edges of the trench shall not be less than 3 inches on each side. Maximum trench width shall be the conduit diameter plus 12 inches measured at the top of the conduit, unless approved bedding is installed.

Plow installation, a trenchless method for installing plastic pipe, is allowed. Minimum trench width shall be 2 inches wider than the conduit on each side. Grade control and bedding conditions shall be closely inspected during plow installation. Boulders, cobbles, or cemented soils can cause the plow to jump and lose grade. These hard points can also puncture or dimple and deform the pipe.

### Installation

The following specifications shall be used for reference to install the different types of pipe required by this standard.

**Table A - Pipe Installation Specifications**

Installation Specification	Pipe Material							
	Steel/CMP	Aluminum	Clay	PE	ABS	PVC	Ductile Iron	Concrete
ASTM A 798	X							
ASTM A 807	X							
ASTM B 788		X						
ASTM B 789		X						
ASTM C 12			X					
ASTM D 2321				X	X	X		
ASTM D 2774				X	X	X		
ASTM F 449				X				
ASTM F 1668				X	X	X		
AWWA C 600							X	
AWWA C 604	X							
AWWA C 605						X		
AWWA Manual M9								X

All subsurface drains should be laid to line and grade and covered with approved blinding, envelope, or filter material to a depth of not less than 3 inches over the top of the drain. No reversals in grade of the conduit are permitted. Material used for blinding must contain no rocks greater than 1½ inches in diameter for conduits 6 inches or larger in diameter, or ¾ inch for smaller conduits. The cover over all buried conduit lines must be at least 2 feet deep unless otherwise specified on the plans.

Unless otherwise specified in the construction plans, provide a shaped groove with an angle of support of 90 degrees in the bottom of the trench for corrugated plastic tile (CPT) 8 inches diameter or less. For larger CPT, use a semi-circular or trapezoidal shaped groove with support angle of 120 degrees.

Perforated pipe shall be laid with the perforations down and oriented symmetrically about the vertical centerline. Perforations shall be clear of any obstructions when the pipe is laid.

Rigid conduits such as clay or concrete tile will not need the V groove, but all other applicable placement and bedding requirements will be adhered to. Joints between drain tiles must have the closest possible fit. Pipe shall be placed with the bell end upstream, unless otherwise specified. Pipe shall be firmly and uniformly supported through the entire length. The pipe ends and couplings shall be free of foreign material when assembled.

If not connected to a structure, the upper end of the subsurface drain line must be closed with a tight-fitting cap or plug of the same material as the conduit, or other durable materials.

### Connections (Drain Tubing)

Joints between concrete and clay drain tile, which serve only to collect and transport drainage water from lateral tile lines shall vary with soil type as follows:

- Peat and muck – ¼ inch preferred (3/8 inch maximum)
- Clay – 1/8 inch preferred (1/4 inch maximum)
- Silt and loam – 1/16 inch preferred (1/8 inch maximum)
- Sand – tightest fit possible

Where joint width exceeds the maximum above, the joint shall be covered with a permanent type material such as treated roofing paper, fiber glass sheet or mat, or plastic sheet.

Lateral connections with drain tubing will be made with manufactured appurtenances (wyses, tees, etc.) compatible in strength and durability with the specified conduit unless otherwise shown on the drawings. Connections with the outlet pipe shall be made watertight.

### Connections and Fittings (PVC / PE Pipe)

Pipe shall be installed and joined in accordance with manufacturers recommendations. Joints may be bell and spigot type with elastomeric gaskets, coupling type with elastomeric gaskets on each end, or solvent cemented. Gaskets and joints shall conform to the appropriate ASTM specification for the pipe material used (see Pipe Material list in the Materials section above). When a lubricant is required to facilitate joint assembly, it shall be a type having no detrimental effect on the gasket or pipe material.

Mechanical joints (split couplings and snap couplings) may be used when joining PE pipe and fittings when the pipe is used for non-pressure flow and a free draining sand or gravel bedding material is provided. Elastomeric-sealed mechanical joints shall be used when joining PE pipe and fittings under pressure flow or where seepage cannot be tolerated. Where non-pressure pipe is specified, the fittings shall be of the same or similar materials as the pipe and shall provide the same durability and strength as the pipe.

Where pressure pipe is specified, fittings shall have a design capacity equal to or exceeding that specified for the pipe to which it is attached. Fittings shall be cast iron, steel, one piece injection molded plastic fitting, or fabricated from plastic pipe and one piece injection molded plastic fittings.

### Backfill

Place earth backfill material in the trench in such a manner that displacement of the conduit will not occur and so that the filter and bedding material, after backfilling, will meet the requirements of the drawings and specifications. Backfill within 2 feet of conduit shall have no rock particles larger than 1.5 inches in diameter. All backfill shall contain no stones larger than 6 inches in diameter, frozen material, or large dry clods.

Backfill shall be completed as soon as practical as consistent with soil conditions. Backfill shall extend slightly above ground surface and be well rounded over the trench. The maximum depth of cover for standard duty corrugated plastic tubing shall be 10 feet for trench widths of 2 feet or less (measured at tubing and to 1 foot above top of tubing). Heavy-duty tubing shall be specified for depths greater than 10 feet, trench widths more than 2 feet, or in rocky soils.

## Outlet

A continuous section of non-perforated conduit shall be used at the outlet as described in the construction plans, unless a headwall is used. All outlets must have an animal guard, hinged to allow passage of debris.

Unless otherwise specified in the construction plans, acceptable materials for use at the outlet include the following:

- Corrugated metal pipe, galvanized or aluminum, 16-gauge, minimum thickness,
- Smooth steel pipe with 3/16 of an inch minimum wall thickness,
- Smooth plastic pipe, polyvinyl chloride (PVC), with a SDR of 35 or less or schedule 40 or heavier, and
- Corrugated profile wall (dual wall) polyethylene (PE) pipe.

For discharge to streams or channels, the outlet invert shall be located above the elevation of normal flow and at least 1.0 foot above the channel bottom. At least two-thirds of the pipe section shall be buried in the ditch bank, and the cantilever section must extend to the toe of the ditch side slope, or the side slope shall be protected from erosion.

Use plastic pipe for the outlet only where fire will not be used to manage the vegetation. All plastic and polyethylene pipe outlets must include an ultra-violet stabilizer. Conduit ends must be protected from sun damage during installation.