

Practice: 632 - Waste Separation Facility

Scenario: #1 - Mechanical Separation Facility

Scenario Description: A small mechanical separation facility to partition solids, liquids, and/or associated nutrients from animal waste streams. The partitioning of the previously mentioned components facilitates the protection of air and water quality, protects animal health, and improves the management of an animal waste management system. Mechanical separators may include, but are not limited to: static inclined screens, vibratory screens, rotating screens, centrifuges, screw or roller presses, or other systems. Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Amendments for the Treatment of Agricultural Waste (591), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation: Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation: One small mechanical separation facility (a vibratory or rotating screen) installed at livestock facility before storage or treatment or after treatment, for example, after an anaerobic digester. Part of an animal waste management system.

Scenario Feature Measure: Item

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: \$35,048.40

Scenario Cost/Unit: \$35,048.40

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
----------------	----	-------------	------	------	-----	-------

Equipment Installation

Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-place as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$252.65	10	\$2,526.47
--	----	---	------------	----------	----	------------

Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$20.52	32	\$656.72
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$28.86	16	\$461.74

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.32	2	\$516.63
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$173.74	2	\$347.48
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.33	3	\$213.99

Materials

Vibratory or Rotating Screen	1948	Vibratory or Rotating Screen, includes materials, shipping and equipment.	Each	\$30,325.37	1	\$30,325.37
------------------------------	------	---	------	-------------	---	-------------

Practice: 632 - Waste Separation Facility

Scenario: #2 - Earthen Settling Structure

Scenario Description: An earthen structure, such as a basin or a terrace or dike like structure, used to capture and separate a portion of the solids from a liquid stream from a feedlot or confinement facility. A concrete pad should be installed on the bottom of the basin and around outlet structures to facilitate cleanout. Removes a portion of the solids to facilitate waste handling and to address water quality concerns. Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation: Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation: One earthen settling basin structure (60 ft top width by 200 ft top length by 3 ft deep with 2.5:1 side slopes, with three screening outlet structures) constructed around or at a livestock feeding operation. Removes a portion of the solids that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Cubic Foot of Design Storage

Scenario Unit: Cubic Foot

Scenario Typical Size: 30000

Total Scenario Cost: \$13,723.44

Scenario Cost/Unit: \$0.46

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
----------------	----	-------------	------	------	-----	-------

Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$392.93	12	\$4,715.18
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	\$3.72	1000	\$3,715.57
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$1.97	1000	\$1,966.05

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$40.43	14	\$566.06
Weeping Wall	1765	Weeping wall or picket screen structure for solid settling basin. Materials only.	Foot	\$53.48	24	\$1,283.42

Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$20.52	8	\$164.18
---------------	-----	--	------	---------	---	----------

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$493.20	1	\$493.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.32	1	\$258.32
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$173.74	2	\$347.48
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.33	3	\$213.99

Practice: 632 - Waste Separation Facility

Scenario: #3 - Concrete Basin

Scenario Description: A concrete structure, such as a basin with concrete walls and floor, used to capture and separate a portion of the solids from a liquid stream from a feedlot or confinement facility. Removes as portion of the solids to facilitate waste handling and to address water quality concerns. Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation: Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation: One concrete settling basin structure (20 ft wide by 30 ft long with 3 ft high walls and weeping wall/picket structure or outlet control) constructed around or at a livestock feeding operation. Removes a portion of the solids that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Cubic Foot of Design Storage

Scenario Unit: Cubic Foot

Scenario Typical Size: 1800

Total Scenario Cost: \$14,538.17

Scenario Cost/Unit: \$8.08

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
----------------	----	-------------	------	------	-----	-------

Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$392.93	16	\$6,286.91
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$252.65	19	\$4,800.29
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	\$3.72	50	\$185.78
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$1.97	50	\$98.30
Geotextile, woven	42	Woven Geotextile Fabric. Includes materials, equipment and labor	Square Yard	\$2.31	50	\$115.45

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$40.43	31	\$1,253.42
Weeping Wall	1765	Weeping wall or picket screen structure for solid settling basin. Materials only.	Foot	\$53.48	6	\$320.85

Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$20.52	8	\$164.18
---------------	-----	--	------	---------	---	----------

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$493.20	1	\$493.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.32	1	\$258.32
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or	Each	\$173.74	2	\$347.48

		with typical weights between 3,500 to 14,000 pounds.				
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.33	3	\$213.99

Practice: 632 - Waste Separation Facility

Scenario: #4 - Concrete Basin, Multiple Cells, Gravity

Scenario Description: A concrete basin containing multiple cells with concrete walls and floor. Basin cells use gravity and time to separate a portion of the solids from a liquid waste stream from a drylot dairy, animal production or confinement facility. Often used where manure is cleaned by flushing. Use of multiple separation cells allows for the continuous operation and management of the waste stream to be altered between cells thereby providing time for the solids portion to drain to be handled as a solid, according to the nutrient management plan. Removes a portion of the solids to facilitate waste handling and to address water quality concerns. Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation: Applicable to situations and locations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation: One concrete gravity settling basin containing multiple cells. The multi cell basin structure is 70 feet wide by 80 ft long and 6 ft deep with an additional 10:1 entrance ramp. There are three cells to the basin with a clean out ramp the width of the structure on just one end. The center cell, used to drain the liquid portion, has 6 ft reinforced concrete "T" walls with weeping wall structures. The center cell design volume is considered no more than half full to maintain drainage of the facility. The two outside cells collecting the separated solids (25 ft x 80 ft x 6 ft plus ramp storage) have outside walls that are designed to store the solid settled portion of the waste. The waste stream enters the basin at either of the outside cells via a waste transfer component, the liquid portion of the waste flows into the center cell where it is then pumped to a waste storage facility. The pump and long-term liquid and solid waste storage facilities are contracted separately. Basin removes a portion of the solids that otherwise make handling the waste stream solids content difficult to manage over time. Part of an animal waste and nutrient management system.

Scenario Feature Measure: Cubic Foot of Design Storage

Scenario Unit: Cubic Foot

Scenario Typical Size: 26250

Total Scenario Cost: \$104,103.62

Scenario Cost/Unit: \$3.97

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
----------------	----	-------------	------	------	-----	-------

Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$392.93	133	\$52,259.96
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$252.65	154	\$38,907.60
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	\$3.72	182	\$676.23
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$1.97	570	\$1,120.65

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$40.43	182	\$7,358.81
Weeping Wall	1765	Weeping wall or picket screen structure for solid settling basin. Materials only.	Foot	\$53.48	40	\$2,139.03

Labor

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$20.52	16	\$328.36
---------------	-----	--	------	---------	----	----------

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$493.20	1	\$493.20
-------------------------------	------	--	------	----------	---	----------

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.32	1	\$258.32
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$173.74	2	\$347.48
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.33	3	\$213.99

Practice: 632 - Waste Separation Facility

Scenario: #5 - Concrete Sand Settling Lane

Scenario Description: A concrete structure, a concrete lane with curbs, used to capture and separate a portion of the solids, mainly sand, from a liquid stream from a confinement facility. Removes as portion of the solids to facilitate waste handling and to address water quality concerns. Associated practices include Nutrient Management (590), Composting Facility (317), Anaerobic Digester (366), Waste Storage Facility (313), Waste Recycling (633), Waste Transfer (634), Pumping Plant (533), Vegetated Treatment Area (635), Pond Lining or Sealing (521A-D), and Waste Treatment (629).

Before Situation: Applicable to situations where partitioning solids, liquids, and nutrients will facilitate the management of an animal waste management system, improve air quality (reduce odors), and address water quality concerns.

After Situation: One concrete settling lane structure (25 ft wide by 200 ft long by 0.5 ft thick) constructed around or at a livestock feeding operation. Removes a portion of the solids (sand) that otherwise would leave with the runoff from an animal feeding operation. Part of an animal waste management system.

Scenario Feature Measure: Square Foot of Settling Lane Footprint

Scenario Unit: Square Foot

Scenario Typical Size: 5000

Total Scenario Cost: \$36,358.39

Scenario Cost/Unit: \$7.27

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
----------------	----	-------------	------	------	-----	-------

Equipment Installation

Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$392.93	20	\$7,858.64
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	\$252.65	90	\$22,738.21
Earthfill, Roller Compacted	49	Earthfill, roller or machine compacted, includes equipment and labor	Cubic Yard	\$3.72	90	\$334.40
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	\$1.97	180	\$353.89

Materials

Aggregate, Gravel, Graded	46	Gravel, includes materials, equipment and labor to transport and place. Includes washed and unwashed gravel.	Cubic Yard	\$40.43	93	\$3,760.27
---------------------------	----	--	------------	---------	----	------------

Mobilization

Mobilization, large equipment	1140	Equipment >150HP or typical weights greater than 30,000 pounds or loads requiring over width or over length permits.	Each	\$493.20	1	\$493.20
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.32	1	\$258.32
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$173.74	2	\$347.48
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.33	3	\$213.99