

NATURAL RESOURCES CONSERVATION SERVICE
CONSERVATION PRACTICE STANDARD

SEASONAL HIGH TUNNEL SYSTEM

CODE 325

(Ft²)

I. DEFINITION

An enclosed polyethylene, polycarbonate, plastic, or fabric covered structure that is used to cover and protect crops from sun, wind, excessive rainfall, or cold, to extend the growing season in an environmentally safe manner.

II. PURPOSE

Improve plant health and vigor.

III. CONDITIONS WHERE PRACTICE APPLIES

This practice applies to land capable of producing crops. This practice applies where sun or wind intensity may damage crops, or where an extension of the growing season is needed due to climatic conditions.

This practice does not apply to crops grown in the non-natural soil profiles such as tables/benches, portable pots, and hydroponically.

IV. CRITERIA

1. Supportive conservation practices and or treatment measures shall be implemented to address all environmental concerns associated with the installation and use of the high tunnel systems (structures) such as erosion, irrigation, and runoff.
2. Crops must be grown in the natural soil profile. Raised beds may be installed to improve soil condition, fertility, and access. Raised beds shall not exceed 12 inches in depth.
3. This practice does not include greenhouses or low tunnel systems and shall not be used to provide shelter or housing for any livestock, or to store supplies or equipment.
4. The footprint of these structures shall be placed in locations, away from buried public utilities.
5. Structures shall be located near a viable water source for irrigation, where practical.
6. The high tunnel structure must be planned, designed, and constructed from a manufactured kit in accordance with manufacturers' recommendations. The high tunnel frame must be constructed of metal, wood, or durable plastic; and be at least 6 feet in height at the peak of the structure. If required for enclosure, end wall covering may be of greenhouse-grade plastic, polycarbonate, wood, or other recommended material. Structures shall be designed and sized to accommodate entry/exit points to facilitate movement of equipment and supplies needed for the production of planned crops.
7. Select the high tunnel covering material of a significant thickness to withstand the temperature change for the period required and shall have a 4-year-minimum lifespan. For polyethylene covers, use a minimum 6-mil greenhouse grade, UV-resistant material.
8. Organic producers, shall make sure that all permissible activities, design, material used, and material specifications are consistent with the USDA Agricultural Marketing Service National Organic Program, National Standards on Organic Agricultural Production and Handling.

9. These structures shall be constructed on level grade or naturally occurring slopes, of five percent or less.
 10. Where snow loads may damage the structure, the tunnel cover shall be removed or rolled up at the end of the growing season unless the structure is designed by the manufacturer to withstand expected snow loads.
 11. Where wind loads may damage the structure, select the tunnel cover and structure designed by the manufacturer to withstand expected wind loads or manage the tunnel system in a manner that limits wind damage.
 12. Where the intensity or duration of sunlight can shorten the growing season, the appropriate thickness of shade cloth may be used in place of, or in addition to impervious plastic covers. When shade cloth is used alone, end walls are not required.
 13. High tunnels shed a large amount of water and can create drainage and ponding issues where none previously existed. Direct runoff away from the structure to avoid ponding and provide detention basins, storage reservoirs, or stable outlet when runoff from tunnel covers empties onto the ground surface with potential to cause erosion.
 14. Vegetate all exposed surface areas disturbed during construction in accordance with Wisconsin NRCS Conservation Practice Standard (WI NRCS CPS), Critical Area Planting (342).
 15. Significant modifications to the high tunnel structure design must be verified and approved by the manufacturer prior to construction to ensure that any warranties remain in effect.
2. Runoff should not be relied on as the only source of irrigation water. Use the criteria for WI NRCS CPS, Roof Runoff Structure (558), to design any structure needed to meet the runoff criteria above.
 3. Runoff may empty into surface or underground outlets, or onto the ground surface when properly protected. Size surface and underground outlets according to the criteria for WI NRCS CPS, Underground Outlet (620), to ensure adequate capacity. Surface or ground outlets such as rock pads, rock-filled trenches with subsurface drains, concrete and other erosion-resistant pads, or preformed channels may be used.
 4. Consider managing the high tunnel system to maintain or improve soil health by following a soil management system that creates a favorable habitat for soil microbes by:
 - Minimizing soil disturbance, resulting in the improvement of the physical, chemical and biological, condition of the soil medium,
 - Using plant diversity in the rotation to increase diversity below ground,
 - Keeping a living root growing year round as much as possible, and
 - Keeping the soil covered with residue and growing plants year round.
 5. Locate the high tunnel conveniently for ingress/egress of plant materials, equipment, and other operation and maintenance activities.
 6. Remove or manipulate side covers to control internal temperatures and humidity.
 7. Installation of vents, fans, or heaters should be considered and included in the manufacturer's design and recommendations. When the objective is to provide protection from the sun and extend the growing season, consider a high tunnel

V. CONSIDERATIONS

1. Runoff may be captured and used for irrigation purposes, if allowed by state law.

- structure that includes shade cloth.
8. Consider installing a supplemental manufacturer's kit to provide additional structural support.
 9. Consider setting end posts in concrete, the use of heavier 12 to 14 gauge steel, and a double layer of plastic to increase integrity of the structure.
 10. Consider a minimum clearance of 10 to 20 feet between side by side high tunnel installations for snow removal and cover installation.
 11. Consider potential shading of high tunnel structures by other structures or trees and consider locating the structure footprint at a distance of two times the height of the tree or structure.
 12. Consider managing weed populations by using soil fabrics, covers, or mulches.
 13. Consider additional conservation practices where appropriate to include:
 - Crop rotation
 - Irrigation water management
 - Salinity management
 - Nutrient management
 - Integrated pest management
 - Critical area planting
 - Mulching
 - Roof runoff structure
 - Diversion
 - Underground outlets
 - Heavy use protection
 - Cover crop

VI. VII. PLANS AND SPECIFICATIONS

Prepare plans and specifications in accordance with the criteria of this standard.

As a minimum, the plans and specifications shall include the following:

- Identify purpose.
- Document the planned growing season.
- Layout and location of the high tunnel.
- Site preparations and the required

supporting practices for erosion control, runoff, and vegetative cover according to the requirements of the corresponding conservation practice standard.

- The planned width and length of the seasonal high tunnel.
- Statement that the seasonal high tunnel will be installed per the manufacturer's recommendations.
- List of all material used and material specifications.
- Procedure and timing to remove or roll up the high tunnel cover prior to inclement weather conditions.
- Procedure and timing to add or replace shade cloth for protection from the sun for the high tunnel cover.

VII. OPERATION AND MAINTENANCE

1. Prepare an operation and maintenance (O&M) plan and review with the landowner and/or operator responsible for the practice. Provide specific instruction for proper operation and maintenance of each component of this practice and detail the level of repairs needed to maintain the effectiveness and useful life of the practice.
2. Periodically inspect the high tunnel and repair, reinstall, or replace materials, as needed to accomplish the intended purpose.
3. Manage the structure in a manner that limits wind and/or snow damage. Close sides and ends before storm events.
4. In areas that receive snow and ice, the structure shall be closed prior to winter weather.
5. Remove snow and ice from the structure cover and sides promptly to prevent structure failure.
6. When the structure is at serious risk of collapse due to weather conditions, consider slashing the plastic cover to relieve pressure and save the framework.
7. Perform soil tests regularly to monitor nutrients and to monitor salt

build-up. The soils under immobile high tunnels may require periodic “flushing” to remove salt build-up. This is accomplished by removing the cover for a season to allow natural precipitation to infiltrate, or by artificially flooding the ground under cover.

8. Seed all disturbed earth surfaces outside of the high tunnel and maintain the vegetation throughout the structure’s life.
9. Removal of cover materials shall be consistent with the intended purpose and site conditions.
10. Plan for proper disposal of the cover at the end of its useful life.
11. Operation of equipment near and on the site shall not compromise the intended purpose of the high tunnel structure or its cover.

Options for Kansas Growers”; Kansas Rural Center; Kim Scherman, 2014.

VIII. FEDERAL, TRIBAL, STATE AND LOCAL LAWS

Users of this standard shall be aware of potentially applicable federal, tribal, state and local laws, rules, regulations or permit requirements governing residue management. This standard does not contain the text of federal, tribal, state or local laws.

IX. REFERENCES

Community Garden Guide Season Extension - High Tunnel, NRCS. Rose Lake Plant Materials Center, East Lansing, Michigan.

“High Tunnel Production Manual”. Penn State University College of Agriculture, Department of Horticulture. White, L. and Orzolek, M. 2003

"High Tunnels: Using Low-Cost Technology to Increase Yields, Improve Quality and Extend the Season". Ted Blomgren, Cornell Cooperative Extension, and Tracy Frisch, Regional Farm and Food Project. Published by the University of Vermont Center for Sustainable Agriculture. 2007.

“Minnesota high tunnel production manual for commercial growers”. Edited by: Terrance T. Nennich, Sr., University of Minnesota Extension and Suzanne Wold-Burkness, University of Minnesota. 2013.

“Growing Under Cover: A Guide to Polyunnel