Practice: 634 - Waste Transfer

Scenario: #1 - Wastewater catch basin, less than or equal to 1000 gal.

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect liquids of a design volume less than 1000 gallons such as silage leachate, lot runoff and other contaminated liquid effluent. This may include curbs, screens, precast manholes, sumps or catch basins. The wastewater will typically be transferred from the collection basin to a waste storage facility through a gravity or low pressure flow conduit. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources. The liquids contain few solids or limited solids that can be easily screened out without blocking the collection intake.

After Situation: This practice scenario is suitable where the estimated design volume for wastewater transfer is less than 1000 gallons of contaminated liquid that may flow from silage bunkers or animal lot areas after a precipitation event. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and/or gutters to collect liquids. With the installation of a precast manhole with lid or catch basin with grate. The cost includes excavation, placement of bedding as needed, placement of structure and backfill with construction of concrete inlet collection area. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Collection volume installed

Scenario Unit: Gallon

Scenario Typical Size: 1000

Total Scenario Cost: $7,766.22

Scenario Cost/Unit: $7.77

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	8	$446.57
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	2	$902.34
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	4	$1,160.36
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	2	$20.08
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	4	$263.43
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	4	$229.85
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	8	$234.58
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	8	$182.82
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	24	$473.65
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	16	$617.55

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	5	$107.73
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	$2,275.03	1	$2,275.03

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #2 - Wastewater reception pit, 1000 to 5000 gal.

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect liquids of a design volume between 1000 and 5000 gallons such as silage leachate, lot runoff and other contaminated liquid effluent. This scenario includes a reinforced concrete manure reception pit for temporary storage and transfer of manure and wastewater for an animal operation. Reception Pit includes safety fence w/gate or solid/grated cover. The wastewater will typically be transferred from the collection basin to a waste storage facility through a gravity or low pressure flow conduit. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources.

After Situation: This practice scenario is suitable where the estimated design volume for waste collection and transfer is between 1000 and 5000 gallons of liquid waste. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and gutters to collect liquid slurry waste and the installation of an 8'x12'x6' reinforced concrete reception pit formed in place that includes safety fence w/gate or solid/grated cover. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Collection volume installed

Scenario Unit: Gallon

Scenario Typical Size: 4300

Total Scenario Cost: $14,897.21

Scenario Cost/Unit: $3.46

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	24	$1,339.70
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	14	$6,316.35
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	6	$1,740.55
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	3	$30.12
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	8	$459.70
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	24	$703.74
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	16	$365.63
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	64	$1,263.06
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	24	$926.33

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	12	$258.55
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	40	$114.38

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #3 - Wastewater basin, 5000 gal. and larger

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect liquids of a design volume greater than 5000 gallons such as lot runoff, manure slurry and other contaminated liquid effluent. The wastewater collected in this pit is intended to be transferred to final storage within a 48 hour period. This scenario includes a reinforced concrete manure reception pit for temporary storage and transfer of manure and wastewater for an animal operation. Reception Pit includes safety fence w/gate or solid/grated cover. The wastewater will typically be transferred from the collection basin to a waste storage facility through a gravity or low pressure flow conduit. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources.

After Situation: This practice scenario is suitable where the estimated maximum design volume for wastewater collected is greater than 5000 gallons of liquid waste within 48 hours or before it is stored or treated. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and gutters inlet area to collect liquid slurry waste and the installation of an 12 ft wide x 16 ft long x 6 ft deep reinforced concrete reception pit formed in place that includes safety fence w/gate or solid/grated cover. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Collection volume installed

Scenario Unit: Gallon

Scenario Typical Size: 8600

Total Scenario Cost: $22,700.70

Scenario Cost/Unit: $2.64

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	32	$1,786.26
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	22	$9,925.70
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	11	$3,191.00
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	12	$790.29
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	16	$919.41
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	32	$938.32
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	28	$639.85
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	80	$1,578.82
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	40	$1,543.88

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	15	$323.18
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	60	$171.57

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #4 - Medium sized wastewater reception pit with 6 inch conduit transfer pipe to waste storage pond

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect a design volume between 1000 and 5000 gallons of liquids such as silage leachate, lot runoff and other contaminated liquid effluent which is then transferred through a 6" low pressure conduit to the waste storage structure. This scenario includes a reinforced concrete manure reception pit and a 6" PVC SDR 41 conduit to transfer the manure and wastewater to a waste storage pond. Reception Pit includes safety fence w/gate or solid/grated cover. The transfer conduit consists of the pipe plus the inlet structure connection and all other fittings, trench excavation and backfill, labor and equipment for installation. If pumping is required for the pipe flow velocity that needs to be contracted under PS 533, Pumping Plant Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources. The transfer of waste water to a waste storage facility is required for the CNMP.

After Situation: This practice scenario is for the estimated design volume for waste collection and transfer of 4300 gallons of liquid waste and can be transferred under gravity or low pressure flow in a 6" PVC pipeline to a waste storage pond. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and gutters at the basin to collect liquid slurry waste and the installation of an 8'x12'x6' reinforced concrete reception pit formed in place that includes safety fence w/gate or solid/grated cover. The transfer pipeline is assumed to be 300 feet long, 6" PVC gasketted SDR 41 pipe with an adapter for the concrete basin, couplers, air-vac vents, all other fittings placed as specified by the design, trench excavation, pipe bedding and backfill. Pipe length for contract is increased by 10% to account for required fittings. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling as well as pipeline installation. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Collection volume installed

Scenario Unit: Gallon

Scenario Typical Size: 4300

Total Scenario Cost: $18,673.27

Scenario Cost/Unit: $4.34

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	32	$1,786.26
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	14	$6,316.35
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	6	$1,740.55
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	3	$30.12
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	16	$919.41
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	32	$938.32
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	24	$548.45
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	96	$1,894.59

Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	32	$1,235.11

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	18	$387.82
Pipe, PVC, 6", SDR 41	984	Materials: - 6" - PVC - SDR 41 100 psi - ASTM D2241	Foot	$4.19	330	$1,382.81
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	40	$114.38

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #5 - Large reception pit, 8 inch pipe to treatment, plus 6 inch pipe to storage.

Scenario Description: Installation for a wastewater collection system that includes materials and structures to collect liquids such as lot runoff, manure slurry and other contaminated liquid effluent. The wastewater collected in this 8600 gallon pit is intended to be transferred to final storage within a 48 hour period. The waste is transferred through an 8" conduit to a waste treatment location. After treatment the remaining liquids are transferred to the waste storage pond in a 6" pipeline. This scenario includes a reinforced concrete manure reception pit an 8" conduit to transfer the manure and wastewater to a treatment location and a secondary 6" transfer pipeline. Reception Pit includes safety fence w/gate or solid/grated cover. The 8" transfer conduit and 6" transfer pipeline consists of the pipe plus the inlet structures connections and all other fittings, trench excavation and backfill, labor and equipment for installation. If pumping is required for the pipe flow velocity that needs to be contracted under PS 533, Pumping Plant Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from liquid wastewater running unchecked out of silage bunkers and off of animal feeding lots.

Before Situation: Inadequate storage is available to collect wastewater from an operation that may contaminate surface or groundwater resources. The transfer of waste water to a waste storage facility is required for the CNMP. Additional waste treatment is required for the waste stream prior to reaching in the waste storage pond.

After Situation: This practice scenario is suitable where the estimated design volume for waste collection and transfer is greater than 5000 gallons of liquid waste and can be transferred under gravity or low pressure flow in an 8" conduit to a waste treatment site. Then the remaining liquids will be transferred in a 6" pipeline to a waste storage pond. The practice scenario typically includes materials and installation of flat and formed concrete for curbs and gutters to collect liquid slurry waste and the installation of an 8'x12'x6' reinforced concrete reception pit formed in place that includes safety fence w/gate or solid/grated cover. The first stage transfer pipeline is assumed to be 200 feet long, 8" PVC gasketted SDR 41 pipe with an adapter for the concrete basin, couplers, air-vac vents, all other fittings placed as specified by the design. The second stage transfer pipe is assumed to be 500 feet long 6" PVC gasketted SDR 41 pipe with an adapter for the wastewater treatment system, couplers, air-vac vents, all other fittings placed as specified by the design.. Pipe length for contract is increased by 10% to account for required fittings. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling as well as pipeline installation costs for trench excavation, pipe bedding and backfill. Transfer pump if needed must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Collection volume installed

Scenario Unit: Gallon

Scenario Typical Size: 8600

Total Scenario Cost: $30,075.47

Scenario Cost/Unit: $3.50

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	40	$2,232.83
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	22	$9,925.70
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	11	$3,191.00
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	12	$790.29
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	24	$1,379.11
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	40	$1,172.90
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	36	$822.67

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	140	$2,762.94
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	40	$1,543.88

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	23	$495.55
Pipe, PVC, 6", SDR 41	984	Materials: - 6" - PVC - SDR 41 100 psi - ASTM D2241	Foot	$4.19	220	$921.88
Pipe, PVC, 8", SDR 41	985	Materials: - 8" - PVC - SDR 41 100 psi - ASTM D2241	Foot	$6.86	550	$3,772.75
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	60	$171.57

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #6 - Concrete Channel

Scenario Description: Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to an existing collection basin and/or waste storage facility. Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The purpose is to transfer liquids or manure slurry from one area to an existing collection basin or waste storage facility. Includes safety chain for equipment. Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

Scenario Feature Measure: Bottom surface area of concrete channel

Scenario Unit: Square Foot

Scenario Typical Size: 1200

Total Scenario Cost: $16,655.95

Scenario Cost/Unit: $13.88

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	11	$4,962.85
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	22	$6,382.01
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	8	$234.58
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	64	$1,263.06
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	50	$1,929.85
Materials						
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	26	$560.19
Safety gate, span manure transfer channel or chute	1952	Safety gate to span manure transfer channel at push off wall or chute outlet. Minimum of 4' tall with openings that will not pass a 6" or larger sphere. Includes materials only.	Foot	$15.43	16	$246.86
Mobilization						

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #7 - Concrete Channel, push-off wall at pond and safety gate

Scenario Description: Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to a collection basin and/or waste storage facility at the end of a push-off ramp. A safety gate is installed at the end of the push-off ramp. Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The push-off ramp is a concrete cantilever structure that allows the waste to be moved into the storage facility. The purpose is to transfer liquids or manure slurry from one area to a collection basin or waste storage facility. Includes safety gate for human and animal exclusion. Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

Scenario Feature Measure: Bottom surface area of concrete channel

Scenario Unit: Square Foot

Scenario Typical Size: 1200

Total Scenario Cost: $20,044.00

Scenario Cost/Unit: $16.70

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	17	$7,669.86
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	22	$6,382.01
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	5	$50.21
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	8	$234.58
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	98	$1,934.06
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	50	$1,929.85
Materials						
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	26	$560.19
Safety gate, span manure transfer channel or chute	1952	Safety gate to span manure transfer channel at push off wall or chute outlet. Minimum of 4' tall with openings that will not pass a 6" or larger sphere. Includes materials only.	Foot	$15.43	16	$246.86

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #8 - Concrete channel, to medium sized wastewater reception pit

Scenario Description: Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to a 4300 gallon wastewater collection basin and/or waste storage facility. Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation: Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The purpose is to transfer liquids or manure slurry from one area to a 8'x12'x6' collection basin or waste storage facility. Includes safety chain around the basin for equipment. Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

Scenario Feature Measure: Bottom surface area of concrete channel

Scenario Unit: Square Foot

Scenario Typical Size: 1200

Total Scenario Cost: $26,260.91

Scenario Cost/Unit: $21.88

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	24	$1,339.70
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	23	$10,376.86
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	22	$6,382.01
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	24	$703.74
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	8	$182.82
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	120	$2,368.24
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	60	$2,315.82
Materials						
Aggregate, Gravel, Ungraded,	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	28	$603.28

Quarry Run						
Pipe, Steel, 3", SCH 40	1003	Materials: - 3" - Steel SCH 40	Foot	$14.21	30	$426.21
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	50	$142.97

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #9 - Concrete channel, to medium reception pit, 6 inch pipe to storage.

Scenario Description: Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to a 4300 gallon collection basin and/or waste storage facility. The wastewater is then transferred from the basin to the waste storage pond through a 6" diameter low pressure pipeline. Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated. Waste transfer structures are needed to transfer wastes to a waste storage pond

After Situation: Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The waste transfer scenario is to scrape liquids or manure slurry from the waste production area down the channel to a 8'x12'x6' collection basin. From the basin it is then transferred through a 6" pipe 500 feet to the waste storage pond. The scenario also includes a safety chain around the basin. The transfer pipe is a 6" diameter gasketted PVC SDR 41 low pressure pipeline. Pipe length for contract is increased by 10% to account for required fittings. The cost includes excavation, placement of subgrade as needed, forming, pouring and finishing of concrete structure and backfilling as well as pipeline installation costs for trench excavation, pipe bedding and backfill. Transfer pump if needed must be contracted under pumping plant, PS 533. Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

Scenario Feature Measure: Bottom surface area of concrete channel

Scenario Unit: Square Foot

Scenario Typical Size: 1200

Total Scenario Cost: $30,722.55

Scenario Cost/Unit: $25.60

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	24	$1,339.70
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	23	$10,376.86
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	22	$6,382.01
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	8	$526.86
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	45	$223.96
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	$2.68	500	$1,340.93
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	24	$703.74
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	8	$182.82
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	150	$2,960.29

Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	60	$2,315.82

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	28	$603.28
Pipe, PVC, 6", SDR 41	984	Materials: - 6" - PVC - SDR 41 100 psi - ASTM D2241	Foot	$4.19	550	$2,304.69
Pipe, Steel, 3", SCH 40	1003	Materials: - 3" - Steel SCH 40	Foot	$14.21	30	$426.21
Safety chain tractor barrier	1725	3/8 in. Transport chain barrier installed to prevent tractor equipment from entering wastewater collection basin or pit. Material cost only.	Foot	$2.86	50	$142.97

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #10 - Small Flush System, less than 1000 gallon per flush to reception pit, 8 inch pipe to storage.

Scenario Description: Installation of a manure and wastewater collection system that includes materials and structures to flush waste from a concrete surface into a collection basin and transferred to a waste storage pond. This small flush system must have an adequate source for the flush water and will use an 8" diameter pipe. The system may include flush water tank, piping and valves, concrete flush lane, concrete curbs or gutter, precast manholes, sumps or catch basins. The animal waste will be transferred by a flush cyle released from the flush tank to rinse the concrete surface and carry the waste to a collection basin, into a pipe and to a waste storage pond. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from animal waste.

Before Situation: A small animal production facility does not have an efficient method for collecting and transferring the animal waste produced. A source of sufficient water or wastewater resources are available to design a flush system to clean the production floor and collect the waste materials deposited.

After Situation: This practice scenario is suitable only where the water or wastewater supplies are available for operating a flush system to collect the animal waste deposited on the concrete surfaces. The design flush volume for a small wastewater flush system is less than 1000 gallons and requires no more than 50 feet of an 8 inch diameter pressure pipe for the flush pipe. The scenario includes materials and installation of a flush tank, piping and valves to manage the flush flow, concrete flush lane, concrete curbs or gutters to transfer the flow to a collection basin. The liquids then flow from the basin to the waste storage pond, an estimated length of 200 feet and requires an 8 inch diameter low pressure pipeline with an open outlet to the waste storage pond. The cost includes excavation, placement of bedding aggregate as needed, forming and placement of structures, conveyance pipeline with valves and structural backfill. Pump must be contracted under pumping plant, PS 533.

Scenario Feature Measure: 1000 Gallons of flush water

Scenario Unit: Gallon

Scenario Typical Size: 1000

Total Scenario Cost: $14,996.16

Scenario Cost/Unit: $15.00

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	20	$1,116.41
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$451.17	3	$1,353.50
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	7	$2,030.64
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$65.86	4	$263.43
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	4	$229.85
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	20	$586.45
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	8	$182.82
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	60	$1,184.12
Supervisor or Manager	234	Labor involving supervision or management activities. Includes	Hour	$38.60	30	$1,157.91

		crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.				

Materials

Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	15	$323.18
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	$2,275.03	1	$2,275.03
Pipe, PVC, 8", SDR 21	988	Materials: - 8" - PVC - SDR 21 200 psi - ASTM D2241	Foot	$13.15	55	$722.98
Pipe, PVC, 8", SDR 35	994	Materials: - 8" - PVC - SDR 35 - ASTM D3034	Foot	$8.07	220	$1,776.40
Tank, Poly enclosed Storage, 300-1000 gal	1074	Water storage tanks. Includes materials and shipping only.	Gallon	$0.90	1000	$901.03

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #11 - Wastewater Flush Transfer System, Pipes only, 12 inch diameter

Scenario Description: Installation of the pipe for a manure and wastewater flush system that provides the structures to utilize recycled wastewater to flush waste from a concrete surface into a waste storage pond. This may include pipe and valves, concrete flush lane, concrete curbs or gutter. The animal waste will be transferred by recycled flush water through the pipe system to rinse the concrete surface and carry the waste to a waste storage pond. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. This scenario addresses the potential for surface water and groundwater quality degradation from animal waste.

Before Situation: An animal production facility does not have an efficient method for collecting and transferring the animal waste produced. Wastewater however is available in a sufficient quantity to provide a flush cycle to clean the production floor and collect the waste materials deposited.

After Situation: This practice scenario is suitable where wastewater can be recycled for a flush system. Supplemental piping is needed to install the recycled flush water as a means to collect the animal waste deposited on the concrete surfaces. The pipe design for the flush volume requires100 feet of 12 inch diameter pipe for pressure flow. The flushed wastes are then piped from an existing collection basin to the waste storage pond an estimated length of 200 feet through a 12 inch diameter low pressure pipe with an open outlet at the pond. The cost includes excavation, placement of bedding as needed, flush and conveyance pipelines with valves and pipe backfill. Pumps must be contracted under pumping plant, PS 533.

Scenario Feature Measure: Flush - pipes

Scenario Unit: Foot

Scenario Typical Size: 300

Total Scenario Cost: $16,749.13

Scenario Cost/Unit: $55.83

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	30	$1,674.62
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	8	$2,320.73
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	66	$328.47
Tractor, agricultural, 120 HP	962	Agricultural tractor with horsepower range of 90 to 140. Equipment and power unit costs. Labor not included.	Hour	$57.46	8	$459.70
Materials						
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	6	$129.27
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic Yard	$30.84	10	$308.35
Pipe, PVC, 12", SDR 21	1717	Materials: - 12" - PVC - SDR 21 - ASTM D2241	Foot	$26.01	110	$2,860.65
Pipe, PVC, 12", SDR 35	1252	Pipe, PVC, SDR 35, 12" Diameter - ASTM D3034. Material cost only.	Foot	$18.09	220	$3,980.06
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	30	$879.68
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12”, Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	$22.85	8	$182.82
General Labor	231	Labor performed using basic tools such as power tool, shovels, and	Hour	$19.74	70	$1,381.47

		other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.				
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	35	$1,350.90

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71

Practice: 634 - Waste Transfer

Scenario: #12 - Hopper gravity inlet, 24 inch diameter HDPE pipeline, to waste storage facility

Scenario Description: Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of an inlet structure or hopper with an adaptor to a smooth interior large diameter HDPE pipe. The pipe conveys the slurry waste liquid between the waste collection point and a manure storage or waste treatment structure. Adequate head on the pipe flow or change in elevation must be available for the gravity system to function and should be evaluated by the design engineer. This practice includes the inlet structure, transfer pipe plus an and all other fittings, trench excavation and backfill, labor and equipment for installation. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install an 80 foot long gravity transfer system of a precast collection hopper with an adaptor to a water tight smooth interior 24"diameter HDPE sanitary sewer grade pipe that will flow to an outlet at the site of manure treatment or storage. This scenario includes the collection hopper, pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Foot

Scenario Typical Size: 80

Total Scenario Cost: $10,030.36

Scenario Cost/Unit: $125.38

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	7	$2,030.64
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	4	$40.17
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic Yard	$3.10	15	$46.43
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	33	$164.24
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.00	61	$121.76
Hydraulic Excavator, .5 CY	930	Track mounted hydraulic excavator with bucket capacity range of 0.3 to 0.8 CY. Equipment and power unit costs. Labor not included.	Hour	$62.48	16	$999.70
Materials						
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic Yard	$21.55	7	$150.82
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic Yard	$30.84	7	$215.85
Catch Basin, concrete, 60" dia.	1754	Precast 60-in diameter catch basin, 6' deep, with collar and grate cover. Materials only.	Each	$2,275.03	1	$2,275.03
Pipe, HDPE, CPT, Double Wall, Soil Tight, 24"	1246	Pipe, Corrugated HDPE Double Wall, 24" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	$19.08	88	$1,679.02

Labor

Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	16	$469.16
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	36	$710.47
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	16	$617.55

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #13 - 30 inch HDPE conduit, gravity flow, from an existing inlet structure to site of treatment or storage.

Scenario Description: Gravity flow conduit is typically a large diameter water tight HDPE sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of an existing inlet structure or hopper with attachment to a smooth interior large diameter pipe. The pipe conveys the slurry waste liquid between the waste collection point and a manure storage or waste treatment structure. Adequate head on the pipe flow or change in elevation must be available for the gravity system to function and should be evaluated by the design engineer. This practice includes the pipe attachment to an existing inlet structure and all other fittings, trench excavation and backfill, labor and a equipment for installation. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation: Install a 150 foot long 30" diameter water tight HDPE pipe to transfer manure by gravity from one location to another. A gravity transfer system typically consists of a sealed inlet at an existing waste collection structure to a smooth interior 30" sewer grade pipe that will gravity flow to an outlet at a site of manure treatment or storage. This scenario includes the pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. If required an inlet structure may be contracted under another scenario. The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Foot

Scenario Typical Size: 150

Total Scenario Cost: $14,585.23

Scenario Cost/Unit: $97.23

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	30	$1,674.62
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	14	$4,061.28
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	7	$70.29
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic Yard	$3.10	45	$139.28
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	57	$283.68
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.00	125	$249.50
Materials						
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic Yard	$30.84	13	$400.86
Pipe, HDPE, CPT, Double Wall, Soil Tight, 30"	1247	Pipe, Corrugated HDPE Double Wall, 30" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	$27.86	165	$4,597.27
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	30	$879.68

General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	48	$947.29
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	20	$771.94

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #14 - 12 inch diameter, Low pressure flow, PVC conduit

Scenario Description: Low pressure flow conduit is typically a PVC pipeline used to transfer wastewater or manure slurry by pumping from one production location to a storage or treatment location. Low pressure flow PVC transfer pipelines can be between 3" and 30" diameter and are designed for a pumping pressure of no more than 100 psi. The low pressure transfer system typically consists of an inlet structure or hopper connected to a smooth interior PVC pipe sized to deliver the design flow. This practice includes the pipe plus the inlet structure connection and all other fittings, trench excavation and backfill, labor and a equipment for installation. This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling.

Before Situation: An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns. The site of waste collection or structure has the capacity to install a pumping plant but needs a pipeline to transfer the liquid manure slurry under low pressure from the collection site to the treatment or storage structure.

After Situation: Install a 300 foot long 12 inch diameter low pressure wastewater pipeline to transfer wastewater or manure slurry from one location to another. The low pressure flow situation refers to pipeflow that has an unrestricted outlet and low pumping head pressure. A pumping plant will send the liquid through a pipe inlet at an existing waste collection basin into a 12 inch diameter pipeline to transfer the design volume to an outlet at the wastewater treatment or storage site. This scenario includes the pipe, inlet connection, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer before contracting. If required a pumping plant may be contracted under PS 533, Pumping Plant to support this system. The low pressure transfer conduit will provide collection, transfer and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Foot

Scenario Typical Size: 300

Total Scenario Cost: $15,595.38

Scenario Cost/Unit: $51.98

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Backhoe, 80 HP	926	Wheel mounted backhoe excavator with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	$55.82	32	$1,786.26
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$290.09	14	$4,061.28
Demolition, concrete	1498	Demolition and disposal of reinforced concrete structures including slabs and walls. Includes labor and equipment.	Cubic Yard	$10.04	7	$70.29
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic Yard	$3.10	33	$102.14
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	56	$278.70
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic Yard	$2.00	97	$193.61
Materials						
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic Yard	$30.84	14	$431.69
Pipe, PVC, 12", SCH 40	1716	Materials: 12" dia. PVC SCH 40, ASTM D1785	Foot	$18.06	330	$5,960.49
Labor						
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12”, Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	$29.32	32	$938.32
General Labor	231	Labor performed using basic tools such as power tool, shovels, and	Hour	$19.74	64	$1,263.06

		other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.				

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #15 - 10 inch diameter, Low pressure flow PVC pipeline, from waste storage pond to land application site.

Scenario Description: Low pressure flow pipeline used to transfer manure wastewater by a low pressure pump from the waste storage pond to the field where it is applied according to the CNMP. The pipeline moves the water from the pond through a buried mainline with low pressure outlets that spread the water on a vegetated treatment area or to a site where the water is applied through an existing field application system. Low pressure flow PVC transfer pipelines can be between 3" and 30" diameter and are designed for a pumping pressure of 100 psi or less. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements. This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation: The waste storage structure is separated from the application fields where wastewater nutrients are needed. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation: Install a 1000 foot long 10 inch diameter PVC gasketted IPS pipe that has an SDR of 41 and is water tight under low pressure flow to transfer the manure wastewater. An inlet riser and is located near the pump site of the waste storage pond and designed for the desired pumping pressure and flow volume for the application system. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function. The transfer pipeline will deliver the manure slurry to the fields for agronomic nutrient utilization according to the CNMP, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Foot

Scenario Typical Size: 1000

Total Scenario Cost: $25,698.78

Scenario Cost/Unit: $25.70

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$142.96	1	$142.96
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	127	$632.06
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	$2.68	1000	$2,681.87
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	70	$1,381.47
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	20	$771.94
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Materials						
Pipe, PVC, 10", SDR 21	1714	Materials: - 10" - PVC - SDR 21 - ASTM D2241	Foot	$17.80	1100	$19,578.94

Practice: 634 - Waste Transfer

Scenario: #16 - 6 inch diameter, Pressure flow PVC pipeline, from waste storage pond to land application site.

Scenario Description: Pressure flow pipeline used to transfer manure wastewater by pumping from the waste storage pond to the field where it is to be applied according to the CNMP. Pressure flow transfer pipelines can be between 3" and 12" diameter but 6" diameter is a commonly used pipe size. Pressure pipe will handle an internal pumping pressure between 130 and 200 psi depending on the designed pumping system and must have gasketted joints to seal for the wastewater transfer. The pressure pipe moves the water by pumping from the intake riser location, through a buried mainline with outlet risers spaced at 300 ft intervals for a traveler applicator. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements. This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation: The waste storage structure is separated from the application fields where wastewater nutrients are needed. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation: Install a 1000 foot long 6 inch diameter PVC gasketted IPS pipe that has an SDR of 21 and is water tight under pressure flow to transfer the manure wastewater. An inlet riser and is located near the pump site of the waste storage pond and designed for the desired pressure and flow for the application system. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function. The transfer pipeline will deliver the manure slurry to the fields for agronomic nutrient utilization according to the CNMP, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Foot

Scenario Typical Size: 1000

Total Scenario Cost: $14,523.03

Scenario Cost/Unit: $14.52

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Equipment Installation						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic Yard	$142.96	1	$142.96
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic Yard	$4.98	90	$447.92
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	$2.68	1000	$2,681.87
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	$19.74	70	$1,381.47
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	$38.60	20	$771.94
Materials						
Pipe, PVC, 6", SDR 21	987	Materials: - 6" - PVC - SDR 21 200 psi - ASTM D2241	Foot	$7.81	1100	$8,587.34
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54

Practice: 634 - Waste Transfer

Scenario: #17 - Agitator, small, mixing contents of a reception pit that is no more than than 10 ft. deep.

Scenario Description: This scenario is for a manure and wastewater agitator associated with an agricultural production operation to transfer agricultural waste product from the production source to a storage facility for proper utilization. This agitator is typically no more than 15 HP and is used for smaller waste storage facilities that are less than 10 feet deep. This scenario does not include a pump. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. The waste transfer equipment is installed to address water quality concerns by facilitating timely land application of waste at agronomic rates according to the nutrient management plan. This scenario addresses the potential for surface water and groundwater quality degradation.

Before Situation: In this typical setting, the operator has a small waste storage structure from a confined animal feeding operation without an effective waste handling and transfer system to manage the waste stream departing from the facility.

After Situation: The typical installation would be for a small manure 10 HP agitator to put settled manure solids into suspension for removal from an animal waste storage structure and transfer to the next step of waste treatment, utilization or storage. Part of an animal waste management system to address water quality concerns. If required a wastewater reception pit, concrete channel or transfer conduit scenario may need to be contracted to support the operation of this waste transfer system equipment.

Scenario Feature Measure: Agitator for wastewater, installed

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: $11,794.26

Scenario Cost/Unit: $11,794.26

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	$30.84	11	$339.27
Mobilization						
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	$70.35	2	$140.70
Materials						
Manure agitator, mixing depth less than 10 feet.	1768	Agitator to move put settled manure solids into suspension for removal from an animal waste storage structure. Materials only.	Each	$11,314.29	1	$11,314.29

Practice: 634 - Waste Transfer

Scenario: #18 - Agitator, medium, mixing contents of a reception pit that is 10 ft to 15 ft. deep.

Scenario Description: This scenario is for a manure and wastewater agitator associated with an agricultural production operation to transfer agricultural waste product from the storage facility to a site for proper utilization. This agitator is typically 30 HP and is used where the waste storage facility tank or pond is between 10 and 15 feet deep. This scenario does not include a pump. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. The waste transfer equipment is installed to address water quality concerns by facilitating timely land application of waste at agronomic rates according to the nutrient management plan. This scenario addresses the potential for surface water and groundwater quality degradation.

Before Situation: In this typical setting, the operator has waste production from a confined animal feeding operation without an effective waste handling and transfer system to manage the waste stream departing from the facility.

After Situation: A typical installation would be for a medium 30 HP manure agitator to put settled manure solids into suspension for removal from an animal waste storage structure and transfer to the next step of waste treatment, utilization or storage. Part of an animal waste management system to address water quality concerns. If required a wastewater reception pit, concrete channel or transfer conduit scenario may need to be contracted to support the operation of this waste transfer system equipment.

Scenario Feature Measure: Agitator for wastewater, installed

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: $18,198.54

Scenario Cost/Unit: $18,198.54

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	$30.84	12	$370.12
Mobilization						
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	$171.35	2	$342.71
Materials						
Manure agitator, mixing depth 10 to 15 feet deep	1766	Agitator to move put settled manure solids into suspension for removal from an animal waste storage structure. Materials only.	Each	$17,485.71	1	$17,485.71

Practice: 634 - Waste Transfer

Scenario: #19 - Agitator, large, mixing contents of a reception pit that is over 15 ft. deep.

Scenario Description: This scenario is for a large manure and wastewater agitator associated with an agricultural production operation to transfer agricultural waste product from the storage facility to a site for proper utilization. This agitator is typically 100 HP and is used where the waste storage facility tank or pond is greater than15 feet deep. This scenario does not include a pump. Associated practices may include: PS 313 Waste Storage Facility; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management; PS 633, Waste Recycling. The waste transfer equipment is installed to address water quality concerns by facilitating timely land application of waste at agronomic rates according to the nutrient management plan. This scenario addresses the potential for surface water and groundwater quality degradation.

Before Situation: In this typical setting, the operator has waste production from a confined animal feeding operation without an effective waste handling and transfer system to manage the waste stream departing from the facility.

After Situation: A typical installation would be for a large 100 HP manure agitator to put settled manure solids into suspension for removal from an animal waste storage structure and facilitate the transfer of this material to the next step of waste treatment or utilization. This agitator is for a tank deeper than 15 feet and is part of an animal waste management system to address water quality concerns. This covers the cost of the agitator equipment materials and labor for the electrical hook-up.

Scenario Feature Measure: Agitator for wastewater, installed

Scenario Unit: Each

Scenario Typical Size: 1

Total Scenario Cost: $26,593.94

Scenario Cost/Unit: $26,593.94

Cost Details

Component Name	Id	Description	Unit	Cost	Qty	Total
Labor						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	$30.84	12	$370.12
Mobilization						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	$254.77	2	$509.54
Materials						
Manure agitator, mixing depth greater than 15 feet deep.	1767	Agitator to move put settled manure solids into suspension for removal from an animal waste storage structure. Materials only.	Each	$25,714.29	1	$25,714.29